

# Experience progress: R 998 SME Super Mass Excavation

## **Equipment**

- Wide choice of backhoe front boom and stick configurations
- Welded structure with cast steel components for improved stress-resistance and longer service life
- Safety check valves to prevent boom and stick cylinder pipes from bursting, with integrated regeneration system for lower fuel consumption

# Buckets

- Different levels of protection to suit different areas of application:
  - Standard for loose, non-abrasive materials
  - HD for hard-to-break, moderately abrasive materials
  - HDV for highly abrasive materials
- Different blade designs:
  - straight (for earth-moving and grading)
  - semi-delta (for hard-to-break, hard-to-extract materials)
  - delta (for compacted or slightly cracked materials)



# **New functions / options**

- Liebherr Power Efficiency Engine Control
   Up to 10% lower fuel consumption
- Bucket Fill Assist
   Automatic bucket-filling cycle for increased productivity
- Modetronic
   Customisable operating modes for optimum adjustment of work cycles to each type of application

# - Quiet, of in its case. - Seat we absorp - High-results. - Unde

#### **Comfort**

- Quiet, comfortable cab, the largest and most spacious in its category
- Seat with heater and pneumatic multi-directional shock absorption (air conditioning optional)
- High-resolution 9" color touchscreen

# **Undercarriage**

- Welded undercarriage with rigid X profile for increased robustness
- Chamfered rack pads with double grouser for more manoeuvrability on difficult terrain
- Moulded two-tooth sprocket for longer service life
- Track rollers on double bearings for increased reliability and durability over time
- Stronger travel motor housing protection for improved resistance to wear and tear from hard, abrasive rocks

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#### Cab

- Cab riser for the best possible view of the loading area
- The largest and quietest cab in its category to date
- Mounted on viscoelastic rivets to absorb vibration
- Impact-resistant windscreen and roof glass panel
- Seat with heater and pneumatic multi-directional shock absorption (air conditioning optional)
- Large high-resolution colour touchscreen

# Safety

- Completely unobstructed panoramic view, plus rear-view and side-view monitoring cameras for increased safety
- Retractable console for safe and easy access to the cab
- Impact-resistant windscreen and roof glass panel
- Cab riser for the best possible view of the loading area (optional)

### **Equipment second to none**

- Cast steel components
- Shovel attachment with parallel drivetrain for powerful, even penetration
- Bucket cylinders located under the equipment for better protection
- Safety check valves to prevent boom cylinder pipes from bursting
- Front shovel with semi-automatic flap closure, ideally shaped for optimum material penetration and high filling rate



# ovel



## **Uppercarriage**

- Left and right catwalks as standard;
   wide catwalks with hand rail optional
- Access platform for engine and hydraulic control block compartments to enable safe, ergonomic maintenance work
- Sleek design for a more extensive view
- New Stage V compliant engine
- Heavier counterweight for more stability and improved performance

#### **Maintenance**

- Access platform for engine and hydraulic control block compartments to enable safe, ergonomic maintenance work
- Left and right catwalks as standard;
   wide catwalks with hand rail optional
- Automatic central lubrication system as standard
- Shut-off valve on hydraulic tank outlet as standard

# **Robust undercarriage**

- Fitted with components from the next size up excavator
- Chamfered rack pads with double grouser for more manoeuvrability on difficult terrain
- Moulded two-tooth sprocket for longer service life
- Carrier rollers on double bearings for increased reliability and durability over time
- Stronger travel motor housing protection for improved resistance to wear and tear from hard, abrasive rocks

# **Technical data**



- Liigiiic	
Rating per ISO 9249	420 kW (571 HP) at 1,800 RPM
Torque	2,989 Nm at 1,300 RPM
Model	Liebherr D9508 A7 SCR
Туре	8 cylinder V engine
Bore	128 mm
Stroke	157 mm
Displacement	16.161
Engine operation	4-stroke diesel Common-Rail
Exhaust gas treatment	Stage V DOC + SCR Filter Passive regeneration by thermo management
Cooling system	Water-cooled and integrated motor oil cooler, after- cooled and fuel cooled
Air cleaner	Dry-type air cleaner with pre-cleaner, primary and safety elements
Fuel tank	1,4981
Urea tank	1801
Electrical system	
Voltage	24V
Batteries	2 x 180 Ah/12 V
Starter	24V/7.8kW
Alternator	Three-phase current 28V/140A
Engine idling	Sensor controlled
Motor management	Connection to the integrated excavator system controlling via CAN-BUS to the economical utilisation of the service that is available

# Hydraulic system

Hydraulic pumps	
For equipment and travel drive	Two Liebherr variable displacement, swashplate pumps
Max. flow	2 x 498 l/min.
Max. pressure	350 bar
For swing drive	Reversible, variable displacement, swashplate pump, closed-loop circuit
Max. flow	315l/min.
Max. pressure	350 bar
Pump regulation	Electro-hydraulic with electronic engine speed sensing regulation, pressure compensation, flow compensation, high flow
Hydraulic tank	536l
Hydraulic system	1,1341
Filtration	2 full flow filters in return line with integrated fine filter area (5 µm)
Cooling system	Cooler for transmission pump oil and cooler for oil and condenser of air-conditioning with hydrostatically controlled fan drives
MODE selection	Adjustment of engine and hydraulic performance via a mode pre-selector to match application, e.g. for especially economical and environmentally friendly operation or for maximum digging performance and heavy-duty jobs
RPM adjustment	Stepless adjustment of engine output via RPM at each selected mode
Tool Control	20 pre-adjustable pump flows and pressures for add-on attachments



— Ilyaradiic controls	
Power distribution	Via control valves in single block with integrated safety valves
Flow summation	To boom and stick
Closed-loop circuit	For uppercarriage swing drive
Servo circuit	Electro-hydraulic control
Equipment and swing	Proportional via joystick levers
Travel	- Proportional control via foot pedals or removable levers - Speed pre-selection
Additional functions	Proportional regulation via foot pedals or mini-joystick

# Swing drive

Drive	Liebherr swashplate motor with integrated brake valve
Transmission	Liebherr compact planetary reduction gears
Swing ring	Liebherr, sealed race ball bearing swing ring, internal teeth
Swing speed	0-5.9 RPM stepless
Swing torque	295 kNm
Holding brake	Wet multi-disc (spring applied, pressure released)



Cab	
Cab	LED work headlights integrated in the ceiling, a door with a sliding window (can be opened on both sides), large storing box and several stowing possibilities, shockabsorbing suspension, sound damping insulating, tinted laminated safety glass, separate window shades for the sunroof window and windscreen, cigarette lighter and 12 V plug, storage bins, lunchbox, cup holder
Operator's seat	Liebherr-Comfort seat, airsprung with automatic weight adjustment, vertical and longitudinal seat damping including consoles and joysticks. Seat and armrests adjustable separately and in combination (adjustable in length, height and inclination), seat heating as standard
Arm consoles	Oscillating consoles with seat, tiltable console left
Operation and displays	Large high-resolution operating unit, intuitive, colour display with touchscreen, video-compatible, numerous setting, control and monitoring options, e.g. air conditioning control, fuel consumption, machine and attachment parameters
Air-conditioning	Automatic air-conditioning, recirculated air function, fast de-icing and demisting at the press of a button, air vents can be operated via a menu. Recirculated air and fresh air filters can be easily replaced and are accessible from the outside. Heating-cooling unit, designed for extreme outside temperatures, sensors for solar radiation, inside and outside temperatures  The air conditioning system contains fluorinated greenhouse gases
Refrigerant	R134a
Global warming potential	1,430
Quantity at 25°C*	1,260 g
CO <sub>2</sub> equivalent	1.80t
Vibration emission**	
Hand/arm vibrations	< 2.5 m/s <sup>2</sup> , according with ISO 5349-1:2001
Whole-body vibrations	< 0.5 m/s <sup>2</sup>
Measuring inaccuracy	According with standard EN 12096:1997

#### Undercarriage

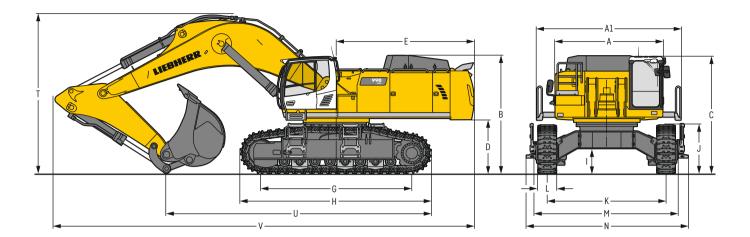
S-HD	Gauge 3,900 mm
Drive	Liebherr swashplate motor with brake valves on both sides
Transmission	Liebherr compact planetary reduction gear
Maximum travel speed	3.7 km/h
Drawbar pull on crawler	645 kN
Track components	BMP280, maintenance-free
Track rollers / Carrier rollers	8/2
Tracks	Sealed and greased
Track pads	Double grouser
Holding brake	Wet multi-disc (spring applied, pressure released)
Brake valves	Outside the travel motor
Lashing eyes	Integrated



Туре	Combination of resistant steel plates and cast steel components
Hydraulic cylinders	Liebherr cylinders with seal and guidance systems
Bearings	Sealed, low maintenance
Lubrication	Automatic central lubrication system (except link and tilt geometry)
Hydraulic connections	Pipes and hoses equipped with SAE split-flange connections
Buckets	Standard equipped with Liebherr tooth system

<sup>\*</sup> Valid for standard machine without operator's cab elevation and without height adjustable cab \*\* For the risk assessment according to 2002/44/EC see ISO/TR 25398:2006

# **Dimensions**



		S-HD		mm
Α	Uppercarriage width			3,565
A1	Uppercarriage width with catwalks			4,730
В	Uppercarriage height			3,870
С	Cab height			3,840
D	Counterweight ground clearance			1,765
E	Rear-end length			4,515
G	Wheelbase			4,960
Н	Undercarriage length			6,250
I	Undercarriage ground clearance			820
J	Track height			1,595
K	Track gauge			3,900
L	Track pad width	500	600	750
М	Width over tracks	4,770	4,770	4,770
N	Width over steps	5,315	5,315	5,315

		Stick length	Mono boom SME 7.20 m direct mounting
		m	mm
T	Boom height	2.90 SME	5,250
		3.30 SME	5,400
U	Length on ground	2.90 SME	8,700
		3.30 SME	8,500
٧	Overall length	2.90 SME	13,800
		3.30 SME	13,450
	Bucket		6.30 m <sup>3</sup>

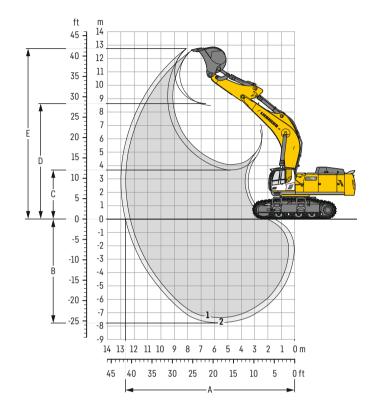
# **Transport dimensions**

#### removable elements disassembled

		Mono boom SME 7.20 m mm
Transport width		5,315
	Stick	
	m	mm
Transport length	2.90 SME	13,800
	3.30 SME	13,450
Transport height	2.90 SME	5,250
	3.30 SME	5,400
Bucket		6.30 m <sup>3</sup>

# **Backhoe bucket**

#### with mono boom SME 7.20 m



#### Digging envelope

without quick coupler		1	2
Stick length	m	2.90	3.30
		SME	SME
A Max. reach at ground level	m	12.30	12.65
B Max. digging depth	m	7.35	7.75
C Min. dumping height	m	4.05	3.65
D Max. dumping height	m	8.50	8.65
E Max. cutting height	m	12.60	12.75

#### **Forces**

without quick coupler		1	2
Stick digging force (ISO 6015)	:N	426	394
Bucket digging force (ISO 6015)	N.	506	506
Stick digging force (SAE J1179)	:N	406	377
Bucket digging force (SAE J1179)	N.	454	454

#### Operating weight and ground pressure

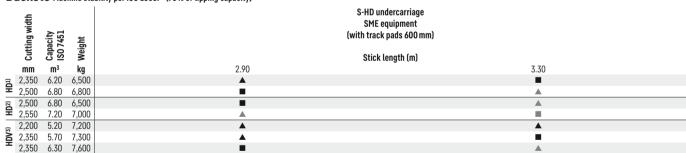
The operating weight includes the basic machine with counterweight  $16.0\,t$ , mono boom SME  $7.20\,m$ , stick SME  $2.90\,m$  and HDV bucket with semi-delta cutting edge  $6.30\,m^3$  ( $7,600\,kg$ ).

Undercarriage	:	S-HD
Pad width	<b>mm</b> 500	600 750
Weight	<b>kg</b>   97,700 9	8,400 99,400
Ground pressure	kg/cm <sup>2</sup> 1.81	1.52 1.23

The operating weight includes the basic machine with counterweight  $18.0 \, t$ , mono boom SME  $7.20 \, m$ , stick SME  $2.90 \, m$  and HDV bucket with semi-delta cutting edge  $6.30 \, m^3 \, (7,600 \, kg)$ .

Undercarriage			S-HD	
Pad width	mm	500	600	750
Weight	kg	99,700	100,400	101,400
Ground pressure	kg/cm <sup>2</sup>	1.84	1.55	1.25

#### Buckets Machine stability per ISO 10567\* (75% of tipping capacity)



<sup>\*</sup> Indicated loads are based on ISO 10567, at maximum reach, and may be swung 360° on firm and even ground

Max. material weight  $\triangle$  =  $\leq 2.0 \text{ t/m}^3$ ,  $\blacksquare$  =  $\leq 1.8 \text{ t/m}^3$ ,  $\triangle$  =  $\leq 1.65 \text{ t/m}^3$ ,  $\blacksquare$  =  $\leq 1.5 \text{ t/m}^3$ 

<sup>1)</sup> HD bucket with semi-delta cutting edge and teeth Z 100 (appropriate for materials above classification 6, according to VOB, Section C, DIN 18300)

<sup>2)</sup> HD bucket with semi-delta cutting edge and teeth Z 90 (appropriate for materials above classification 6, according to VOB, Section C, DIN 18300)

<sup>3)</sup> HDV bucket with semi-delta cutting edge and teeth Z 100 (appropriate for materials above classification 6, according to VOB, Section C, DIN 18300) Other buckets available upon request

# Lift capacities

#### with mono boom SME 7.20 m, counterweight 16.0 t and track pads 600 mm

Stic	k SN	1E 2	2.90	m												St	ck SN	1E 3.3	0	m											
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	9.0							21.2*	21.2*				_	* 21.2*	8.2		9.0						19.8*	19.8*					19.8*	19.8*	8.6
	7.5							21.5*	21.5*	20.3*	20.3*		20.3	* 20.3*	9.1		7.5						20.4*	20.4*	19.2*	19.2*			19.1*	19.1*	9.5
	6.0					27.3*	27.3*	23.0*	23.0*	20.6*	20.6*		19.1	20.0*	9.8		6.0				25.9*	25.9*	22.0*	22.0*	19.8*	19.8*			17.9	18.8*	10.2
0	4.5					31.4*	31.4*	25.0*	25.0*	21.5	21.5*		17.5		10.2		4.5				30.0*	30.0*	24.1*	24.1*	20.8*	20.8*	16.7	18.8*	16.6	18.8*	10.5
S-HD	3.0							26.9*	26.9*	20.8	22.4*		16.8	19.9*	10.3	S-F	3.0				33.7*	33.7*	26.2*	26.2*	20.8	21.9*	16.3	19.1*	15.9	18.8*	10.7
0,	1.5					36.2*	36.2*	26.2	28.0*	20.2	23.0*		16.7	19.9*	10.2	0,	1.5				35.7*	35.7*	26.2	27.6*	20.1	22.6*	16.0	19.2*	15.8	19.0*	10.6
	0					35.8	35.8*	25.6	28.1*	19.8	22.8*		17.3	20.0*	9.9		0				35.7	35.9*	25.5	28.0*	19.6	22.7*			16.2	19.1*	10.3
	-1.5			42.1*	42.1*	33.8*	33.8*	25.4	26.8*	19.7	21.3*		18.8	19.9*	9.3		-1.5			41.0* 41.0*	34.3*	34.3*	25.2	27.1*	19.4	21.7*			17.5	19.1*	9.7
	-3.0	43.9	* 43.9*	37.1*	37.1*	29.9*	29.9*	23.6*	23.6*				19.3	* 19.3*	8.4		- 3.0	41.1* 41	.1*	39.2* 39.2*	31.0*	31.0*	24.5*	24.5*					18.8*	18.8*	8.9
	-4.5			28.2*	28.2*	22.7*	22.7*						17.4	* 17.4*	7.1		- 4.5			31.2* 31.2*	24.9*	24.9*	18.2*	18.2*					17.6*	17.6*	7.6
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The load values are quoted in tons (t) at stick end (without bucket), and may be swung 360° on firm and even ground. Adjacent values are valid for the undercarriage when in the longitudinal position. Capacities are valid for 600 mm wide track pads. Indicated loads are based on ISO 10567 standard and do not exceed 75% of tipping or 87% of hydraulic capacity (indicated via \*). Without bucket cylinder, link and lever the lift capacities will increase by 1,450 kg. Lifting capacity of the excavator is limited by machine stability and hydraulic capacity.

According to European Standard, EN 474-5: In the European Union excavators have to be equipped with an overload warning device, a load diagram and automatic safety check valves on hoist cylinders and stick cylinder(s), when they are used for lifting operations which require the use of lifting accessories.

Determine maximum load lift from load lift chart displayed in the operator's cab or from load lift chart detailed in the operator's manual supplied with the machine.

#### with mono boom SME 7.20 m, counterweight 18.0 t and track pads 600 mm

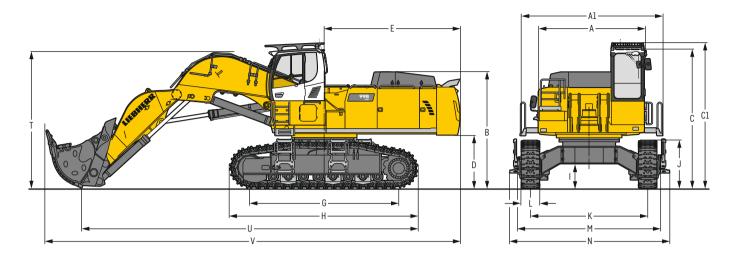
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	9.0							21.2*	21.2*						8.2		9.0							19.8*	19.8*					19.8*	- 1	8.6
	7.5							21.5*	21.5*	20.3*	20.3*			20.3*	9.1		7.5							20.4*	20.4*	19.2*	19.2*			19.1*	19.1*	9.5
	6.0					27.3*	27.3*	23.0*	23.0*	20.6*	20.6*		20.0*	20.0*	9.8		6.0					25.9*	25.9*	22.0*	22.0*	19.8*	19.8*			18.8*	18.8*	10.2
_	4.5					31.4*	31.4*	25.0*	25.0*	21.5*	21.5*		18.7	19.8*	10.2	_	4.5					30.0*	30.0*	24.1*	24.1*	20.8*	20.8*	17.8	18.8*	17.7	18.8*	10.5
S-HD	3.0							26.9*	26.9*	22.1	22.4*		17.9	19.9*	10.3	S-HD	3.0					33.7*	33.7*	26.2*	26.2*	21.9*	21.9*	17.4	19.1*	17.0	18.8*	10.7
0,	1.5					36.2*	36.2*	27.9	28.0*	21.5	23.0*		17.8	19.9*	10.2	0,	1.5					35.7*	35.7*	27.6*	27.6*	21.4	22.6*	17.1	19.2*	16.8	19.0*	10.6
	0					35.8*	35.8*	27.3	28.1*	21.1	22.8*		18.5	20.0*	9.9		0					35.9*	35.9*	27.2	28.0*	21.0	22.7*			17.4	19.1*	10.3
	-1.5			42.1*	42.1*	33.8*	33.8*	26.8*	26.8*	21.0	21.3*		19.9*	19.9*	9.3		-1.5			41.0*	41.0*	34.3*	34.3*	26.9	27.1*	20.8	21.7*			18.7	19.1*	9.7
	-3.0	43.9* 4	3.9*	37.1*	37.1*	29.9*	29.9*	23.6*	23.6*				19.3*	19.3*	8.4		-3.0	41.1*	41.1*	39.2*	39.2*	31.0*	31.0*	24.5*	24.5*					18.8*	18.8*	8.9
	-4.5			28.2*	28.2*	22.7*	22.7*						17.4*	17.4*	7.1		- 4.5			31.2*	31.2*	24.9*	24.9*	18.2*	18.2*					17.6*	17.6*	7.6
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Determine maximum load lift from load lift chart displayed in the operator's cab or from load lift chart detailed in the operator's manual supplied with the machine.

# **Dimensions front shovel**



		S-HD	mm
Α	Uppercarriage width		3,565
A1	Uppercarriage width with catwalks		4,730
В	Uppercarriage height		3,870
С	Cab height		4,650
C1	Cab height with FOPS top guard		4,845
D	Counterweight ground clearance		1,765
Ε	Rear-end length		4,515
G	Wheelbase		4,960
Н	Undercarriage length		6,250

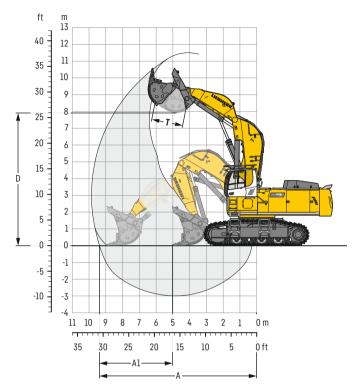
		S-HD		mm
- 1	Undercarriage ground clearance			820
J	Track height			1,595
K	Track gauge			3,900
L	Track pad width	500	600	750
М	Width over tracks	4,770	4,770	4,770
N	Width over steps	5,315	5,315	5,315
T	Boom height			4,550
U	Length on ground			11,200
٧	Overall length			13,800

# **Transport dimensions**

#### removable elements disassembled

	Chavel equipment
	Shovel equipment
	mm
Transport width	5,315
Transport length	13,800
Transport height	4,845
Shovel	6.00 m <sup>3</sup>

# **Front shovel**



#### Digging envelope

Α	Max. reach at ground level	m	9.35
A1	Max. crowd length	m	3.90
D	Max. dumping height	m	8.00
T	Bucket opening width	mm	1,825

#### **Forces**

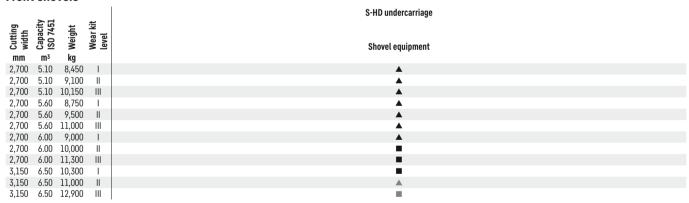
Max. crowd force	kN	690
Max. crowd force at ground level	kN	490
Max. breakout force	kN	500

#### Operating weight and ground pressure

The operating weight includes the basic machine with counterweight 16.0 t, cab elevation 800 mm, operator's cab protective guard, shovel equipment SME and front shovel  $6.00\,\mathrm{m}^3$  ( $10,000\,\mathrm{kg}$ ), level II.

Undercarriage			S-HD	
Pad width	mm	500	600	750
Weight	kg	99,800	100,500	101,500
Ground pressure	kg/cm <sup>2</sup>	1.84	1.55	1.25

#### Front shovels



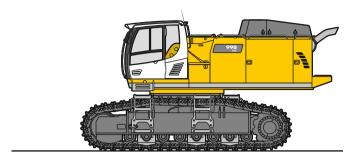
Level I: For non-abrasive materials, such as limestone without flint inclusion, shot material or easily breakable rock, i.e., deteriorated rock, soft limestone, shale, etc.

Level II: For pre-blasted heavy rock, or deteriorated, cracked material (classification 3 to 4, according to DIN 18300)

Level III: For highly-abrasive materials such as rock with a high silica content, sandstone etc.

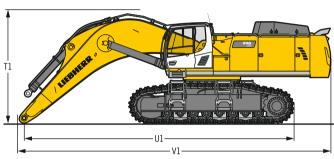
Max. material weight  $\triangle = \le 2.0 \text{ t/m}^3$ ,  $\blacksquare = \le 1.8 \text{ t/m}^3$ ,  $\triangle = \le 1.65 \text{ t/m}^3$ ,  $\blacksquare = \le 1.5 \text{ t/m}^3$ 

# **Dimensions and weights**



#### **Basic machine**

Track pads	mm	500	600	750
Weight with backhoe equipment				
and S-HD undercarriage without counterweight	kg	56,600	57,300	58,350
Weight with shovel equipment and S-HD undercarriage without counterweight	kg	56,700	57,400	58,450



#### Machine without stick

Τ1	<b>mm</b>   4,250
U1	<b>mm</b>   10,300
V1	<b>mm</b>   11,850



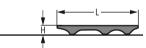
#### Cab elevation

ou	out die varion		
L	Length	mm	1,890
Н	Height	mm	925
	Width	mm	1,370
	Weight	kg	600



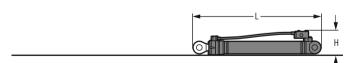
#### Counterweight

L	Length	mm	775	775
Н	Height	mm	1.595	1.595
	Width	mm	3.360	3.360
	Weight	kg	16.000	18.000



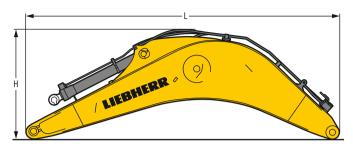
#### Upper protection screen

L	Length	mm	1,960
Н	Height	mm	190
	Width	mm	1,110
	Weight	kg	75



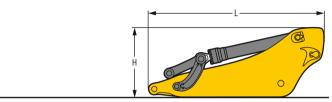
#### Hoist cylinders (two)

	•		
L	Length	mm	2,920
Н	Height	mm	550
	Width	mm	400
	Weight	kg	2 x 1,050



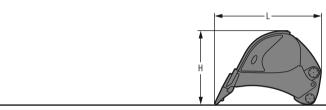
#### Mono boom with stick cylinder

Boom	length	m	7.20
L Le	ngth m	m	7,550
Н Не	ight m	m	2,700
Wi	dth m	m	1,460
We	eight I	κg	10,300



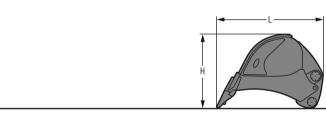
#### Stick with bucket cylinder

St	Stick length m		2.90	3.30
L	Length	mm	4,050	4,450
Н	Height	mm	1,700	1,650
	Width	mm	900	900
	Weight	kq	5.050	5.350

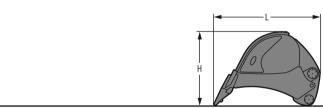


Rackhoo	huckate	(semi-delta cutting edge	tooth 7 100)

Da	CKITUE DUCKETS (Semi-detta cutting edge, teeth 2 100)			Нυ	
Cut	ting width	mm	2,350	2,500	
	Capacity	m³	6.20	6.80	
L	Length	mm	3,050	3,050	
Н	Height	mm	2,150	2,150	
	Width	mm	2,400	2,550	
	Weight	kg	6,500	6,800	



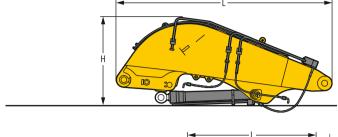
Da	CRITOC DUCKCES (Scill-ucita cutting cage, tectil 2 70)			ΠD
Cut	tting width	mm	2,500	2,550
	Capacity	m³	6.80	7.20
L	Length	mm	3,100	3,100
Н	Height	mm	2,200	2,200
	Width	mm	2,600	2,600
	Weight	kg	6,500	7,000



#### Backhoe buckets (semi-delta cutting edge, teeth Z 100)

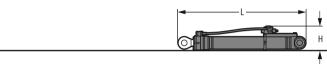
Ba	ckhoe buckets (semi-delta cutting edge, teeth Z 100)				HDV
Cu	tting width	mm	2,200	2,350	2,350
	Capacity	m³	5.20	5.70	6.30
L	Length	mm	2,950	2,950	3,050
Н	Height	mm	2,150	2,150	2,200
	Width	mm	2,250	2,400	2,400
	Weight	kg	7,200	7,300	7,600

# **Dimensions and weights**



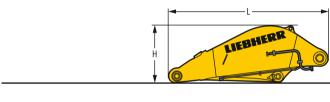
#### Shovel boom

L	Length	mm	4,950
Н	Height	mm	2,050
	Width	mm	1,650
	Weight without crowd cylinder	kg	7,300
	Weight crowd cylinder	kg	2 x 450



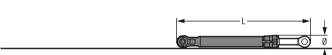
#### Shovel hoist cylinders (two)

L	Length	mm	2,920
Н	Height	mm	550
	Width	mm	450
	Weight	kg	2 x 1,100



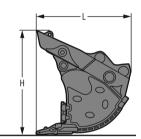
#### **Shovel stick**

L	Length	mm	3,660
Н	Height	mm	1,300
	Width	mm	1,800
	Weight	kq	4.650



#### Shovel bucket cylinders (two)

L	Length	mm	3,050
Ø	Height	mm	450
	Width	mm	450
	Weight	kg	2 x 625



#### Front shovels

mm	2,700	2,700	2,700	3,150
m³	5.10	5.60	6.00	6.50
mm	2,600	2,800	2,800	2,800
mm	2,700	2,700	2,700	2,700
mm	2,700	2,700	2,700	3,150
kg	8,450	8,750	9,000	10,300
kg	9,100	9,500	10,000	11,000
kg	10,150	11,000	11,300	12,900
	m³ mm mm mm kg	m³ 5.10 mm 2,600 mm 2,700 mm 2,700 kg 8,450 kg 9,100	m³         5.10         5.60           mm         2,600         2,800           mm         2,700         2,700           mm         2,700         2,700           kg         8,450         8,750           kg         9,100         9,500	m³         5.10         5.60         6.00           mm         2,600         2,800         2,800           mm         2,700         2,700         2,700           mm         2,700         2,700         2,700           kg         8,450         8,750         9,000           kg         9,100         9,500         10,000

# **Serial equipment**

#### Undercarriage

Lashing eyes

Sprocket with dirt ejector

Track and carrier rollers, sealed and lifetime-lubricated

Travel motor housing protection

Undercarriage S-HD

#### Uppercarriage

Access platforms without protruding parts

Anti-skid surfaces

Automatic swing brake lock

Centralised lubrication system (automatic)

DEF tank lockable access hatch

Engine hood with gas spring opening

Extended tool set including tool box

Handrails

Liebherr Power Efficiency - Engine Control

Lockable fuel tank cap with padlock

Lockable service doors

Lockable storage box

Main switch, accessible from ground level

Pre-heating system for fuel

Protection grid on radiator fan

Sound insulation

Swing-out radiators

Windshield washer fluid tank

# Hydraulic system

Dedicated swing circuit

Filter with integrated fine filters

Hydraulic pressure measuring ports Hydraulic tank shut-off valve

Magnetic rod

Pressure accumulator for controlled lowering of equipment with engine turned off



Air filter with automatic dust ejector

Automatic engine idling / speed increase, controlled via joystick sensors

Common-Rail injection system

Exhaust gas after-treatment system - DOC + SCR

Fixed geometry turbocharger

Fuel fine filter

Fuel pre-filter and water separator

Fuel priming pump Intercooler

Power Pack EU Stage V

Stepless adjustable engine speed



9" multifunction colour touchscreen

Air conditioning, automatic, tri-zone, controlled via display

Armrests adjustable in length, height and inclination

Bottle holder

Cab door sliding windows

Cigarette lighter

Coat hook

DEF consumption on touchscreen

DEF level on touchscreen

Electric socket in cabin (12 V)

Electric socket in cabin (24V)

Emergency hammer

Engine oil level on touchscreen

Footrest

Fuel consumption on touchscreen

Fuel level on touchscreen

Impact resistant roof window

Impact resistant two-piece windscreen

Interior lighting

Laminated right hand side window

LiDAT Plus (Liebherr data transfer system)\*

Mobile phone storage net

Modetronic

Movement priority between swing and boom, adjustable via touchscreen

Rain hood over front window opening

Rearview mirror

Rear view monitoring camera

Rear view monitoring camera distance gauge

Rear window emergency exit

Right hand side view monitoring camera

Roll-down sun blinds for windscreen and roof window

Rubber floor mat, fixed on floor and removable

Storage box

Storage nets

Storage spaces

Tiltable console left

Tinted windows Visco-elastic damping

Windscreen wiper and washer

Work mode selector



#### **Equipment**

Anti-drift system boom cylinders

Anti-drift system stick cylinder Boom bottom protection

Boom cylinders regeneration

Pipe fracture safety valve for stick cylinder

Pipe fracture safety valves for boom cylinders

Pivot points made of cast steel

SAE split flanges on high pressure lines

Stick bottom protection

Stick cylinder regeneration

<sup>\*</sup> optionally extendable after one year

# **Equipment standard / option**

#### Undercarriage

Chain guide 3 pieces	•
Chain guide full length	+
Reinforced cover and base plate for undercarriage centre section	+
Special painting	+
Steps	•
Track pads double grouser 500 mm, chamfered	+
Track pads double grouser 600 mm, chamfered	•
Track pads double grouser 750 mm, chamfered	+
Travel drive gearbox protection	+
Undercarriage protection plate for drop-ball application	+

#### Uppercarriage

• • •	
Air pre-filter with cyclonical dust trap	+
Boxing ring	+
Catwalks left and right	•
Catwalk wide with railing	+
Counterweight heavy 16.0t	•
Counterweight super heavy 18.0 t	+
Electric socket on uppercarriage (24V)	+
Filter for hydraulic hammer return flow	+
Fixed cab riser 800 mm	+
Headlight on uppercarriage, lateral right, LED+, 1 piece	+1)
Headlights on uppercarriage, front, LED, 2 pieces, protections included	•1)
Headlights on uppercarriage, front, LED+, 2 pieces, protections included	+1)
Headlights on uppercarriage, rear, LED+, 2 pieces	+1)
Lighting for tank area	+1)
Lighting for uppercarriage access	+1)
Radiator fine mesh protection grid	+
Reversible fan drive	+
Skyview 360°	+
Special painting	+
Swing ring and lubrication hoses protection	+
Tank refilling pump fuel	+
Wiggins coupling for fuel	+

# Hydraulic system

Bypass filter for hydraulic oil	+
Liebherr hydraulic oil	•
Liebherr hydraulic oil, adapted for extreme climate conditions	+
Liebherr hydraulic oil, biodegradable	+



9	
Automatic engine shutdown after idling	+
Engine shut-down with overrun	+
Lighting for engine compartment	+1)

#### 💷 Cal

Cab	
2" seat belt with retractor	•
3" seat belt with retractor, orange colour	+
4-points seat belt	+
Acoustic travel alarm deactivatable	+
Auxilary heater programmable	+
Bottom windscreen wiper	+
Coming/Leaving Home	+1)
Cool box (12 V)	+
Dark tinted windows	+
Electrically adjustable and heated outside rear-view mirrors	+
Electronic immobiliser	+
Emergency stop in cab	+
FGPS front guard tiltable	+
Fire extinguisher	+
First-aid box	+
FOPS top guard	+
Handrests elevated for joysticks	+
Headlights on cab, front, LED, 2 pieces	•1)
Headlights on cab, front, LED+, 2 pieces	+1)
Headlights on cab roof, front, LED+, 2 pieces	+1)
High pressure circuit switchable on pedals or mini-joystick	+
High pressure circuit with Tool Control (20 attachment adjustments on display)	+
Lighting for cabin access	+1)
Luminosity control (LED+ headlights)	+1)
Medium pressure circuit	+
Mini-joysticks proportional	+
Operator seat Comfort	•
Operator seat Premium	+
Overload warning system	+
Radio Comfort	+
Radio pre-installation	•
Roof sun shield	+
Roof window wiper	+
Rotating beacon on cabin, LED, 1 piece	+
Shortkey button on joystick configurable	•
Special painting	+
Sun visor	+

## Equipmen

41	Equipment	
Boo	om cylinder rods protection	+
Buo	cket cylinder rod protection	+
Bud	cket Fill Assist	+
Cer	ntralised lubrication extended for connecting link	+
Flo	ating boom	+
	adlights on boom, LED, 2 pieces, protections included	<b>●</b> 1)
Hea	adlights on boom, LED+, 2 pieces, protections included	+1)
Mo	no boom SME 7.20 m	+
Pre	paration for ripper tooth	+
Qui	ck coupler SWA 105 hydraulic	+
Sho	ovel boom 4.60 m	+
Sho	ovel stick 3.30 m	+
Spe	ecial painting	+
Stic	ck SME 2.90 m	+
Stic	ck SME 3.30 m	+

#### = Standard, + = Optior

 $^{1\!\!1}$  Equipment not individually available, but only as predefined packages Non-exhaustive list, please contact us for further information.

Options and/or special equipment, supplied by vendors other than Liebherr, are only to be installed with the knowledge and approval of Liebherr in order to retain warranty.

# **Notes**

# All illustrations and data may differ from standard equipment. Subject to change without notice. All indicated loads are based in accordance with ISO 9248. RG-BK $\cdot$ LFR/SP-12284049-web-11.22\_enGB

# The Liebherr Group



#### Global and independent: more than 70 years of success

Liebherr was founded in 1949 when, with the development of the world's first mobile tower crane, Hans Liebherr laid the foundations for a family business now employing nearly 50,000 people and comprising over 140 companies across every continent.

The parent company is Liebherr-International AG in Bulle, Switzerland, whose associates are exclusively members of the Liebherr family.

#### Leaders and pioneers

Liebherr is a pioneer and its forward-looking approach has seen it make important contributions to technology history over a wide variety of industries. Employees throughout the world continue to share the courage of the founder, sharing a passion to produce innovative products and a determination to provide world-leading equipment and machinery.

#### **Diversified portfolio**

The company is one of the world's biggest construction equipment manufacturers and provides high-quality, user-oriented products and services to sectors including: earthmoving, material handling, deep foundations, mining, mobile and crawler cranes, tower cranes, concrete production and distribution, maritime cranes, aerospace and transportation, gear technology and automation, refrigeration and freezing, components and hotels.

#### **Customised care**

Liebherr solutions are characterised by precision, implementation and longevity. The company is committed to technological excellence and to providing customers with solutions that match their needs exactly. That customer focus does not end with delivery of a product but continues through a comprehensive range of back-up and support services.

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