## L 507–L 518 Stereo

### LIEBHERR

Wheel loaders

**Generation** 6 **Engine** Stage V LIEBHERR

**Tipping load** 3,750 kg-6,550 kg

### Performance

Compact and easily manoeuvrable – the best partner in confined spaces

### Economy

Intelligent machine design – low costs with high output

### Reliability

A reliable partner – robust and durable machines

### Comfort

Compact engineering skill – when technology combines comfort and safety

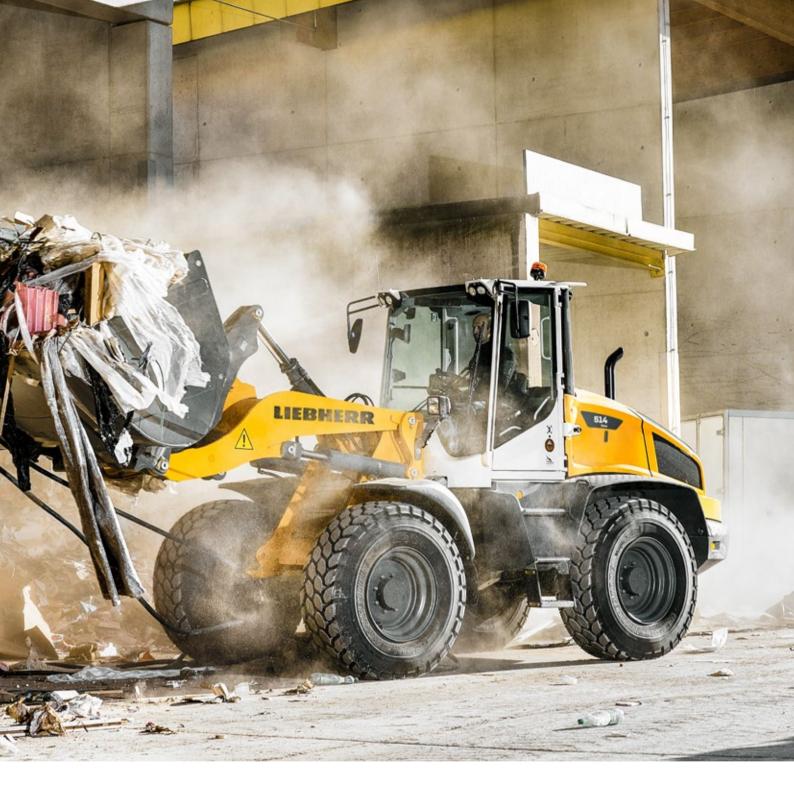
### Maintainability

Savings in both time and costs – thanks to quick and simple maintenance



#### L 507 Stereo

**Tipping load, articulated** 3,750 kg **Bucket capacity** 0.9 m<sup>3</sup> **Operating weight** 5,550 kg **Engine output** 50 kW/68 HP



#### L 509 Stereo

**Tipping load, articulated** 4,430 kg **Bucket capacity** 1.2 m<sup>3</sup> **Operating weight** 6,390 kg **Engine output** 54 kW/73 HP

#### L 514 Stereo

**Tipping load, articulated** 5,750 kg **Bucket capacity** 1.5 m<sup>3</sup> **Operating weight** 8,860 kg **Engine output** 76 kW/103 HP

#### L 518 Stereo

**Tipping load, articulated** 6,550 kg **Bucket capacity** 1.7 m<sup>3</sup> **Operating weight** 9,190 kg **Engine output** 76 kW/103 HP

## Performance



## Compact and easily manoeuvrable – the best partner in confined spaces

The specially developed steering system of the Stereoloader enables quick and efficient manoeuvring. Even confined spaces are no problem for these sturdy all-rounders. Faster work cycles, high payloads, and high machine availability result in excellent handling capacity.



#### Unique machine design

- The specially developed stereo steering system provides outstanding manoeuvrability and flexibility
- The combination of articulated steering and steered rear axle enables a reduced articulation angle of only 30° with stereo steering
- A tight turning radius means maximum manoeuvrability
- Fast and efficient work even in confined spaces



#### **Compact and stable**

- Maximum stability on all terrain due to a lower articulation angle
- The compact design produces a very low centre of gravity and low operating mass
- The transportation of high payloads with a low operating weight is made possible thanks to the intelligent machine design



#### Application-optimised lift arms

- Z-bar kinematics work with maximum force in all applications
- High breakout forces in the lower lift arm range combined with strong holding forces in the upper lift arm range increase productivity in all applications
- Optimised load guidance in fork operation over the entire lifting range for safe and precise work and sensitive control



#### Versatile

- A wide range of working attachments increase versatility and make the Stereoloader a high performing and profitable all-rounder
- Easily changeable tools and attachments increase productivity
- Ideal machine for all areas of application such as road construction, municipal services, and as a reliable helper on a diverse range of construction sites





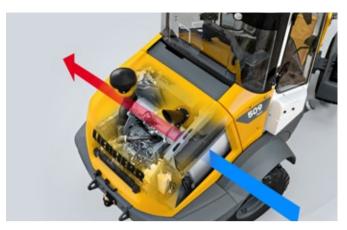
### Intelligent machine design – low costs with high output

Safe, practical, and compact – the Stereoloader will make a decisive contribution to your commercial success. The demand-controlled cooling system reduces fuel consumption and noise pollution, which is beneficial for both the operator and the immediate environment. For more speed under the wheels, there is the Speeder version of the Stereoloader.



#### Powerful travel drive

- Hydrostatic Liebherr travel drive
- Outstanding traction even when driving on difficult terrain
- Stereo: continuous acceleration without loss of traction
- Speeder: powerful acceleration up to the maximum speed with the help of a 2-stage automated transmission



#### Demand-controlled cooling

- Demand-controlled cooling saves fuel and reduces noise pollution
- The fan drive automatically provides the exact amount of cooling power needed
- Helps reduce operating costs and increase profitability



#### Speeder version to go even faster

- Ideal for operations with high travel speeds and long driving distances
- The L 507 and L 509 models reach a top speed of up to 38 km/h
- The L 514 and L 518 models reach a top speed of up to 40 km/h
- Time savings increase profitability



#### LIKUFIX

- Hydraulic quick coupler with integrated automatic hydraulic coupling system (available as an option for L 507–L 509)
- Hydraulic attachments changed within seconds direct from the cab
- Change is fully automatic, safe, and with no fluid leakage
- Time saving due to convenience results in higher productivity and saves time and costs





## A reliable partner – robust and durable machines

Tried and tested over decades with proven excellence – the "stereo concept" is still unique in wheel loaders today and delivers maximum performance even under the toughest operating conditions. Specially developed components, sophisticated technology, and the highest quality ensure maximum reliability and availability.



#### High performance and durable components

- Decades of experience in the development, design and production of components is reflected in their robustness and durability
- Components are ideally matched to one another for maximum performance
- High Liebherr quality standards ensure reliability, even in the toughest operating conditions



#### Optimal cooling capacity

- Cooling air is drawn in at the side behind the operator's cab and flows through the entire engine compartment
- The L 507 and L 509 models have cross-cooling (air flows across the engine compartment)
- The L 514 and L 518 models have diagonal flow cooling (air flows diagonally through the engine compartment)
- Demand-controlled cooling for improved cooling performance and reliable operation



#### Protective equipment options

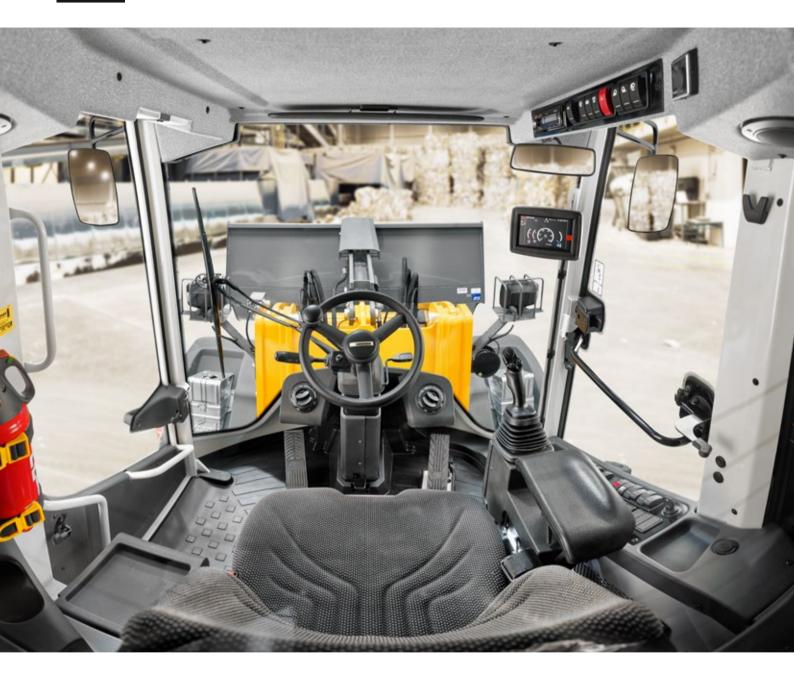
- The optional equipment such as the reversible fan drive, lint filter for the radiator and the coarse-mesh radiator – all protect the cooling system from contamination
- Particularly recommended for very dust-intensive applications
- Improves the cooling performance while minimising cleaning requirements
- Reduced maintenance times lead to more efficient and cost-effective operations



#### Work without interruption

- Diesel oxidation catalysts (DOC) and diesel particulate filters (DPF) are installed for exhaust gas treatment, and lower exhaust emissions
- Additional selective catalytic reduction (SCR) on the L 514 and L 518
- Uninterrupted work due to passive and active particulate filter regeneration during operation
- Longer intervals between regenerations saves fuel and reduces operating costs





## Compact engineering skill – when technology combines comfort and safety

A cab where you can really feel good – the design of which is optimally adapted to the day-to-day requirements of the operator. The spacious and ergonomically designed layout and the easy handling of the Stereoloader provides the perfect conditions for comfortable and productive working.



#### Modern cab design for greater productivity

- The modern ergonomic cab design enables focussed working with less fatigue
- The displays, controls, and the operator's seat are perfectly coordinated and form an ergonomic unit
- Numerous storage compartments and well-thought-out solutions provide plenty of space on all sides of the operator's cab
- Simple and intuitive in operation the Stereoloader provides excellent on-site versatility



#### Keep an eye on everything – for hazard-free work

- The extensive use of glass in the operator's cab provides excellent all-round visibility of the working attachment and operating area
- The engine bonnet was designed with visibility in mind and this, together with the optional reversing camera, ensures excellent overview
- The highest degree of safety can be ensured even in confined spaces



#### Precise and sensitive - the Liebherr control lever

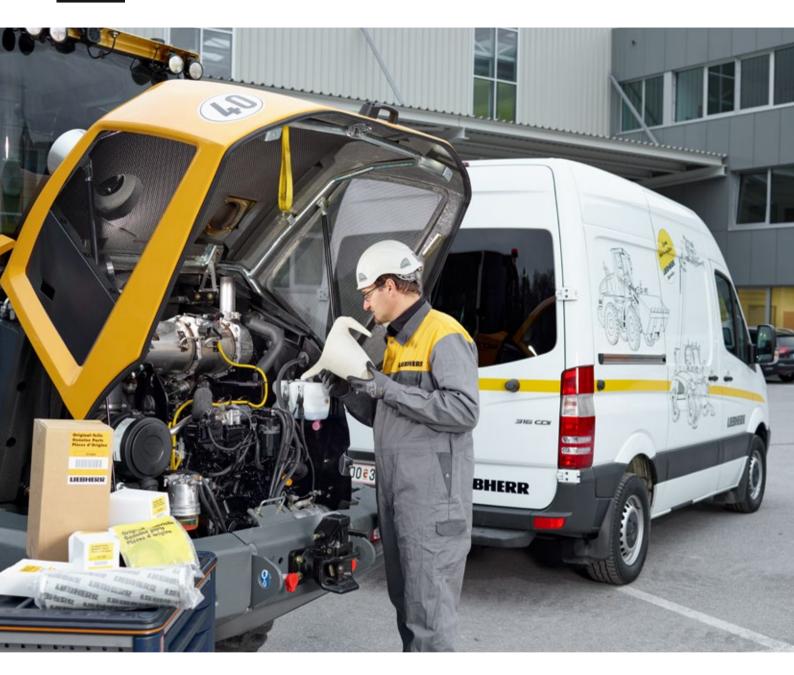
- All of the machine's working and driving functions can be controlled precisely and safely using the Liebherr control lever
- Hydraulic working tools are controlled proportionally through the Liebherr control lever with mini-joystick
- Hydraulic tools can therefore be controlled very ergonomically and with the utmost sensitivity



#### Sophisticated design for more comfort

- Thanks to the side window that can be opened by 180°, there is much better air circulation in the operator's cab and it is easier to communicate with those outside of the cab
- The damped articulated pendulum joint compensates for uneven ground and ensures excellent stability and maximum comfort

## Maintainability



## Simple and quick maintenance – means time and cost savings for you

Intelligent installation of components, quicker and easier access to the engine compartment, as well as maximum efficiency in every last detail are key to effective maintenance work. All installed parts which need to be serviced can be reached safely and comfortably from the ground. This saves time and money.



#### Safe and open service access

- The entire engine compartment can be accessed easily by opening just one hood
- All points for daily maintenance work are accessible from the ground
- Both factors reduce downtime



#### Low maintenance due to intelligent design

- Simple and safe maintenance ensures less downtime
- Less radiator contamination due to its well-thought-out position directly behind the operator's cab



#### Increased efficiency down to the smallest detail

- Maximum efficiency thanks to optimum coordination between components
- Easily accessible filler pipe enables quick and easy filling
- All test points and fluid levels are immediately visible when looking around the machine



#### Liebherr-Service

- Effective and timely support from a well-staffed service network
- Fast and safe service provision by qualified service specialists

## Focus on safety and comfort

### Lift arms

Strong and robust – the powerful Z-bar kinematics have impressive hydraulic components, robust and durable lift arms, and a strong steel construction. Safe lifting and loading without the need for manual re-adjustment and no loss of load, as well as quick and impressive positioning of loading material. The intelligent machine design ensures risk-free transportation of loads even on uneven ground.

### Stability and tip resistant

Durable and manoeuvrable – the unique articulated pendulum joint compensates for uneven ground and results in a comfortable and stable ride. Additional stability and maximum manoeuvrability due to a tight turning radius is provided by the unique stereo steering with an articulation angle of only 30°. Maximum productivity is ensured by an optimal ratio between operating mass and tipping load.



### **Operator's cab**

Excellent visibility and comfort – the ergonomically optimised cab design enables comfortable and less tiring work. The large glazed area and the visuallyoptimised engine bonnet design provide an unobstructed view in all directions. The Stereoloader's simple handling makes it easy to learn and means the operator can quickly get to grips with the machine. This saves time and increases versatility.

### **Assistance systems**

Intelligent helpers – the optional innovative assistance systems for the L 514 and L 518 models offer comprehensive solutions to optimise safety and comfort, supporting the operator and thus enhancing performance. The simple handling and intuitive operation enable safe, efficient, and thus more economical machine operation.

### Technology

Versatile and effective – the highly efficient, hydrostatic travel drive results in performance-oriented and cost-optimised operation. The Speeder variants offer significantly more travel speed and result in work being performed even faster. A wide range of working attachments mean that the machines can be used in a very versatile and universal way. To enhance operational safety, all maintenance points are quickly and safely visible from the ground.

### **Technical data**

L 507 – L 509

#### Uiesel engine

<ul> <li>Dicoci cligilit</li> </ul>	•		
		L 507 Stereo	L 507 Speeder L 509 Stereo L 509 Speeder
Diesel engine		4TNV98C	4TNV98CT
Design		Water-cooled in-series diesel engine	Water-cooled turbocharged in-series diesel engine
Cylinder inline		4	4
Fuel injection process		Electronic Common Rail high	-pressure injection
Output to	kW/HP	48/65	52/71
ISO 9249 ~ SAE J1349	at RPM	2,400	2,400
Rated output to			
ISO 14396/ECE-R.120	kW/HP	50/68	54/73
Nominal speed	at RPM	2,400	2,400
Max. torque to	Nm	235	280
ISO 14396	at RPM	1,560	1,800
Displacement	litres	3.32	3.32
Bore/Stroke	mm	98/110	98/110
Stage V			
Harmful emissions values		According to regulation (EU)	2016/628
Emission control		Closed diesel particle filter s	system
Air cleaner system		Dry type filter with main and	safety element
Electrical system			
Operating voltage	V	12	12
Capacity	Ah	100	100
Alternator	V/A	1	12/80
Starter	V/kW	12/3	12/3

#### Driveline

	L 507 Stereo L 509 Stereo	L 507 Speeder L 509 Speeder			
Hydrostatic driveline					
Design	Continuous, swash plate type variable flow pump and variable axial piston motor in closed loop circuit	2-speed automated gearbox, swash plate type variable flow pump and variable axial piston motor in closed loop circuit			
Filtration	Suction return line filter for c				
Control	By travel and inching pedal. The inching pedal makes it possible to control the tractive and thrust forces step- lessly at full engine speed. The Liebherr control lever is used to control forward and reverse travel				
Travel speed range	Speed range 1: 0-6 km/h Speed range A1-2: 0-20 km/h forward and reverse Speeds quoted apply with the standard on loader model.	Speed range 1: 0-18 km/h Speed range A1-2: 0-38 km/h e tyres indicated as			
	L 507 Stereo L 509 Stereo	L 507 Speeder L 509 Speeder			
Service brake	Wear-free service brake due to hydrostatic driveline, applied to all four wheels and additional hydraulically activated drum brake	Wear-free service brake due to hydrostatic driveline, applied to all four wheels and additional dual-circuit brake system, drum brake and wet multi-disc brake located in the front axle			
Parking brake	Negative brake system on the drum brake	Negative brake system in the front axle acting on the			

wet multi-disc brakes

L 507 Stereo 55 290 270 50 45 250 Torque (Nm) Output (kW) 230 40 210 35 190 30 25 170 - Torque Output 150 20 1,100 1,700 2,500

1,900

2,100

2,300



The braking system meets the requirements of the ISO 3450.

900

1,300

1,500

# Four-wheel drive L 507 Stereo L 507 Speeder Four-wheel drive Fixed Kara sate Front axle Fixed Axle pivot steering, fixed Height of obstacles which can be driven over mm 370 370

can be driven over	mm	570	570
		with all four wheels remainir	ng in contact with the ground
Differentials		Automatic multi-disc limited slip differentials with 45% locking action in both axles	100% differential lock in front axle, manually engaged
Reduction gear		Planetary final drive in whee	l hubs
Track width		1,510 mm with tyres indicate 1,630 mm with tyres indicate	

### Steering

Design		Stereo steering system, hydraulic servo power steering. Central oscilating frame articulation with damper element in combination with rear-axle pivot steering
Angle of articulation		30° to each side
Angle of oscillation – centre-pivot steering		8° to each side
Max. pressure	bar	180

### Attachment hydraulics

		L 507 L 509		
Design		Gear pump to supply the hydraulic and steering systems (via priority valve)		
Cooling		Hydraulic oil cooling using thermostatically controlled fan		
Filtration		Suction return line filter in the hydraulic reserve	oir	
Control		Liebherr control lever, hydraulically operated, 1st and 2nd additonal hydraulic function are electrically, proportional controlled		
Lifting function		Lifting, neutral, lowering Float position controlled by Liebherr control lev detent, automatic hoist kick out optional	er with	
Tilt function		Tilt back, neutral, dump Automatic bucket return to dig optional		
Max. flow	l/min.	70 93		
Max. pressure	bar	230 210		

### Attachment

		L 507	L 509	
Geometry		Powerful Z-bar linkage with tilt cylinder, hydraulic quick hitch as standard		
Cycle time at nominal load		ZK	ZK	
Lifting	S	4.9	5.6	
Dumping	S	1.7	2.0	
Lowering (empty)	S	3.5	4.1	

### Operator's cab

Uperator's cab		
Design		Elastic mounted, noise-proof cab ROPS roll over protection per EN ISO 3471/EN 474-1 FOPS falling objects protection per EN ISO 3449/ EN 474-1, Cat. II Operator's door with 180° opening angle with rigid window, fold-out window on right with 12° gap opener or 180° opening, single-pane safety glass ESG, heated rear window ESG, all windows are tinted. Continuously adjustable steering column optional
Liebherr operator's seat		5 way adjustable, vibration-damped operator's seat "Standard" (mechanically sprung, adjustable to operator's weight), Liebherr control lever mounted into the operator's seat as standard
Cab heating and ventilation		Fresh / recirculated air mode, cab heating via cooling water, arrangement of the air nozzles ensures quick defrosting and defogging of the windows, electrically heated rear window
Vibration emissions		
Vibrations in the hand/arm	m/s²	≤ 2.5
Vibrations through		
the whole body	m/s²	≤ 0.5

### $\mathfrak{D}$ Sound level

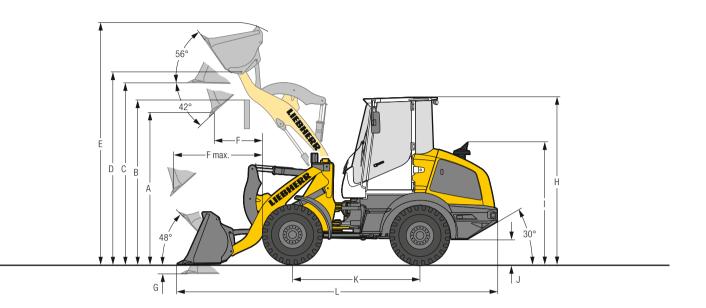
		L 507	L 509
Sound pressure level to ISO 6396			
L <sub>pA</sub> (inside cab)	dB(A)	73	73
Sound power level to 2000/14/EC			
L <sub>WA</sub> (surround noise)	dB(A)	101	101

#### Capacities

		L 507 Stereo	L 507 Speeder	L 509 Stereo	L 509 Speeder
Fuel tank	l	90	90	90	90
Engine oil (inclusive filter change)	l	10.2	10.2	10.2	10.2
Transmission	l	0.8	1.3	0.8	1.3
Coolant	l	9	9	9	9
Front axle / differential	l	4.7	3.7	6.3	6.8
Rear axle / differential	l	3.5	4.3	5.7	6
Front axle / wheel hubs	l	1.4	1.4	1.4	1.4
Rear axle / wheel hubs	l	1.4	1.4	1.4	1.4
Hydraulic tank	ι	65	65	65	65
Hydraulic system, total	l	102	102	102	102

### **Dimensions**

#### Z-bar linkage



### Excavation bucket

		L 507	L 509	
		STD	STD	HL
Geometry		ZK-QH	ZK-QH	ZK-QH
Cutting tools		Т	Т	Т
Lift arm length	mm	2,150	2,250	2,560
Bucket capacity according to ISO 7546 **	m <sup>3</sup>	0.9	1.2	1.0
Specific material density	t/m³	1.8	1.8	1.8
Bucket width	mm	2,050	2,330	2,100
A Dumping height at max. lift height and 42° discharge	mm	2,550	2,645	3,145
B Dump-over height	mm	2,870	3,000	3,450
C Max. height of bucket bottom	mm	3,015	3,145	3,585
D Max. height of bucket pivot point	mm	3,215	3,345	3,785
E Max. operating height	mm	4,040	4,260	4,680
F Reach at max. lift height and 42° discharge	mm	815	910	875
F max. Max. reach at 42° discharge	mm	1,500	1,645	1,935
G Digging depth	mm	80	95	110
H Height above operator's cab	mm	2,780	2,810	2,810
I Height above exhaust	mm	2,030	2,060	2,060
J Ground clearance	mm	285	295	295
K Wheelbase	mm	2,150	2,300	2,300
L Overall length	mm	5,495	5,815	6,170
Turning circle radius over tyres	mm	3.520	3.760	3.760
Turning circle radius over outside bucket edge	mm	3,885	4,225	4,325
Breakout force (SAE)	kN	48	55	59
Tipping load, straight*	kg	4,070	4,850	4,100
Tipping load, fully articulated *	kg	3,750	4,430	3,750
Operating weight*	kg	5,550	6,390	6,630
Tyre size		365/70R18 L2	405/70	DR18 L2

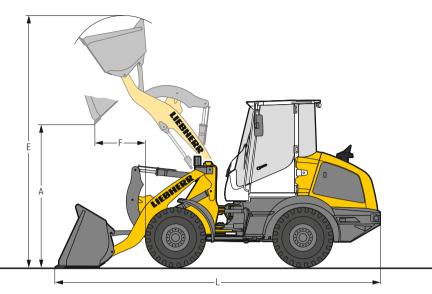
The figures shown include the above tyres, all lubricants, a full fuel tank, the ROPS / FOPS cab and the operator. Different tyres and optional equipment will change the operating weight and tipping load. (Tipping load, fully articulated according to ISO 14397-1)
 \*\* Actual bucket capacity may be approx. 10% larger than the calculation according to ISO 7546 standard. The degree to which the bucket can be filled depends on the material – see page 22.

STD = Standard lift arm length HL = High Lift ZK-QH = Z-bar linkage incl. quick hitch

= Welded-on tooth holder with add-on teeth Т

### **Attachment**

#### Light material bucket



### 🎾 Heavy material density

	L	507	L 509		
	STD	STD	STD	STD	HL
Geometry	ZK-QH	ZK-QH	ZK-QH	ZK-QH	ZK-QH
Cutting tools	BOCE	BOCE	BOCE	BOCE	BOCE
Bucket capacity	m <sup>3</sup> 1.2	1.6	1.6	2.0	1.6
Specific material density t,	<b>/m</b> <sup>3</sup> 1.4	1.0	1.3	1.0	1.0
Bucket width	mm 2,330	2,400	2,400	2,400	2,400
A Dumping height at max. lift height	mm 2,510	2,420	2,550	2,465	3,005
E Max. operating height	<b>mm</b> 4,130	4,205	4,330	4,485	4,780
F Reach at maximum lift height	<b>mm</b> 840	870	935	1,040	950
L Overall length	<b>mm</b> 5,465	5,580	5,820	5,960	6,210
Tipping load, straight *	kg 3,920	3,825	4,700	4,620	3,955
Tipping load, fully articulated *	kg 3,575	3,490	4,275	4,200	3,600
Operating weight *	kg 5,675	5,730	6,455	6,465	6,765
Tyre size	365/7	OR18 L2		405/70R18 L2	

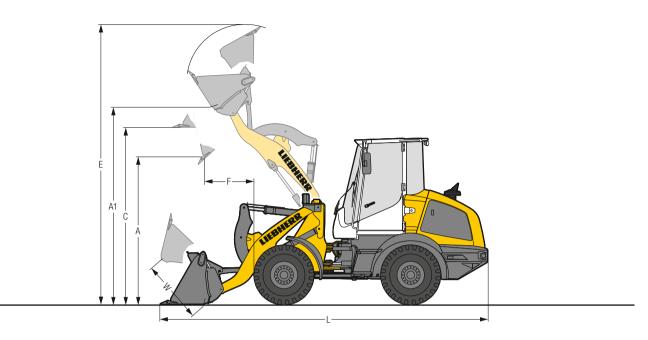
\* The figures shown include the above tyres, all lubricants, a full fuel tank, the ROPS / FOPS cab and the operator.

Different tyres and optional equipment will change the operating weight and tipping load. (Tipping load, fully articulated according to ISO 14397-1)

STD= Standard lift arm lengthHL= High LiftZK-QH= Z-bar linkage incl. quick hitchBOCE= Bolt-on cutting edge

### **Attachment**

#### 4 in 1 bucket



### 🛆 4 in 1 bucket

		L 507	L5	n9
		STD	STD	HL
Geometry		ZK-QH	ZK-QH	ZK-QH
Cutting tools		Т	Т	Т
Bucket capacity	m <sup>3</sup>	0.8	1.1	0.9
Specific material density	t/m³	1.8	1.8	1.8
Bucket width	mm	2,100	2,200	2,100
A Dumping height at max. lift height and 42° discharge	mm	2,545	2,630	3,155
A1 Max. dumping height with opened bucket	mm	3,230	3,360	3,800
C Max. height of bucket bottom	mm	2,950	3,080	3,520
E Max. operating height	mm	4,720	4,930	5,285
F Reach at max. lift height and 42° discharge	mm	880	990	930
L Overall length	mm	5,585	5,905	6,205
W Max. bucket opening	mm	960	960	960
Furning circle radius over outside bucket edge	mm	3,975	4,220	4,310
Tipping load, straight *	kg	3,550	4,270	3,740
Tipping load, fully articulated *	kg	3,240	3,885	3,400
Operating weight *	kg	5,835	6,660	6,875
Tyre size		365/70R18 L2	405/70	R18 L2

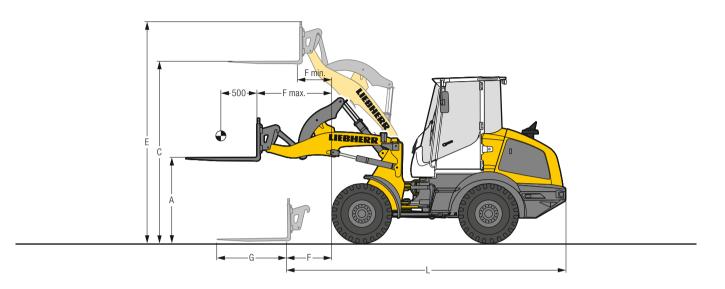
\* The figures shown include the above tyres, all lubricants, a full fuel tank, the ROPS / FOPS cab and the operator. Different tyres and optional equipment will change the operating weight and tipping load. (Tipping load, fully articulated according to ISO 14397-1)

STD = Standard lift arm length HL = High Lift ZK-QH = Z-bar linkage incl. quick hitch

= Welded-on tooth holder with add-on teeth Т



Fork carrier and fork



ho FEM II fork carrier and fork

		L 507	L5	09
		STD	STD	HL
Geometry		ZK-QH	ZK-QH	ZK-QH
A Lifting height at max. reach	mm	1,450	1,500	1,490
C Max. lifting height	mm	3,045	3,175	3,615
E Max. operating height	mm	3,715	3,840	4,280
F Reach at loading position	mm	740	810	1,200
F max. Max. reach	mm	1,235	1,330	1,640
F min. Reach at max. lifting height	mm	525	570	500
G Fork length	mm	1,200	1,200	1,200
L Length – basic machine	mm	4,825	5,040	5,425
Tipping load, straight *	kg	3,215	3,840	3,400
Tipping load, fully articulated *	kg	2,930	3,500	3,090
Recommended payload for uneven ground				
= 60% of tipping load, articulated <sup>3)</sup>	kg	1,820	2,100	1,850
Recommended payload for smooth surfaces				
= 80% of tipping load, articulated <sup>3)</sup>	kg	2,3001)	2,500 2)	2,470
Operating weight *	kg	5,445	6,175	6,490
Tyre size		365/70R18 L2	405/70	IR18 L2

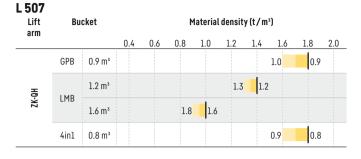
The figures shown include the above tyres, all lubricants, a full fuel tank, the ROPS / FOPS cab and the operator. Different tyres and optional equipment will change the operating weight and tipping load. (Tipping load, fully articulated according to ISO 14397-1)
 <sup>1)</sup> Payload is limited by tilt cylinder – max. load capacity for the fork carrier FEM II 2,500 kg
 <sup>2)</sup> Payload is limited by FEM II fork carrier and forks to 2,500 kg

3) According to EN 474-3

STD = Standard lift arm length

HL = High Lift ZK-QH = Z-bar linkage incl. quick hitch

### **Bucket selection**



L	. <b>509</b> Lift arm	Bu	cket			м	ateria	l densi	ty(t/n	1 <sup>3</sup> )		
ann				0.4	0.6	0.8	1.0	1.2	1.4	1.6	1.8	2.0
		GPB	1.2 m³							1.3	1.2	
	ЧЮ-УZ	LMB	1.6 m³					1.8	1.6			
			2.0 m³			2.2	2.0	)				
		4in1	1.1 m³							1.2	1.1	
	_	GPB	1.0 m³							1.1	1.0	
	ZK-QH-HL	LMB	1.6 m³			1.8	1.6					
	7	4in1	0.9 m³							1.0	0.9	

#### **Bucket filling factor**



#### Lift arm

 ZK-QH
 Z-bar linkage with quick hitch, standard lift arm length
 (

 ZK-QH-HL
 Z-bar linkage with quick hitch, High Lift
 (

Bucket	
GPB	General purpose bucket (Excavation bucket)
LMB	Light material bucket
4in1	4 in 1 bucket

#### Bulk material densities and bucket filling factors

		t/m³	%			t/m³	%			t/m³	%
Gravel	moist	1.9	105	Earth	dry	1.3	115	Glass waste	broken	1.4	100
	dry	1.6	105		wet excavated	1.6	110		solid	1.0	100
	crushed stone	1.5	100	Topsoil		1.1	110	Compost	dry	0.8	105
Sand	dry	1.5	105	Basalt		1.95	100		wet	1.0	110
	wet	1.9	110	Granite		1.8	95	Wood chips / Saw	dust	0.5	110
Gravel and Sand	dry	1.7	105	Sandstone		1.6	100	Paper	shredded/loose	0.6	110
	wet	2.0	100	Slate		1.75	100		recovered paper / cardboard	1.0	110
Sand / Clay		1.6	110	Bauxite		1.4	100	Coal	heavy material density	1.2	110
Clay	natural	1.6	110	Limestone		1.6	100		light material density	0.9	110
	dry	1.4	110	Gypsum	broken	1.8	100	Waste	domestic waste	0.5	100
Clay / Gravel	dry	1.4	110	Coke		0.5	110		bulky waste	1.0	100
	wet	1.6	100	Slag	broken	1.8	100				

🕮 Tyre types

	Size and tread code		Change of operating weight kg	Width over tyres mm	Change in vertical dimensions * mm	Use
L 507						
Goodyear	405/70R20 Powerload	L2	111	1,960	47	Sand, Gravel, Asphalt (all ground conditions)
Goodyear	405/70R18 Powerload	L2	56	1,950	14	Sand, Gravel, Asphalt (all ground conditions)
Goodyear	365/80R20 Powerload	L2	60	1,910	46	Sand, Gravel, Asphalt (all ground conditions)
Goodyear	365/70R18 Powerload	L2	- 4	1,910	- 3	Sand, Gravel, Asphalt (all ground conditions)
Dunlop	15.5/55R18 SP PG7	L2	- 32	1,920	- 28	Sand, Gravel, Asphalt (all ground conditions)
Firestone	340/80R18 Duraforce UT	L3	21	1,900	15	Gravel, Asphalt, Industry (all ground conditions)
Firestone	405/70R18 Duraforce UT	L3	92	1,960	23	Gravel, Asphalt, Industry (all ground conditions)
Firestone	365/80R20 Duraforce UT	L3	80	1,920	53	Gravel, Asphalt, Industry (all ground conditions)
Firestone	400/70R20 Duraforce UT	L3	122	1,950	43	Gravel, Asphalt, Industry (all ground conditions)
Firestone	400/70R20 R8000 UT	L2	99	1,950	43	Earthworks, Green area (all ground conditions)
Michelin	400/70R20 BIBLOAD	L3	96	1,950	38	Gravel, Asphalt, Industry (firm ground conditions)
Michelin	400/70R20 XMCL	L2	112	1,960	44	Earthworks, Green area (all ground conditions)
Mitas	365/70R18 EM-01	L2	0	1,920	0	Gravel, Asphalt (all ground conditions)
Mitas	365/80R20 EM-01	L2	72	1,920	52	Gravel, Asphalt (all ground conditions)
Mitas	405/70R18 EM-01	L2	56	1,960	25	Gravel, Asphalt (all ground conditions)
Mitas	405/70R20 EM-01	L2	92	1,960	50	Gravel, Asphalt (all ground conditions)
Nokian	400/70R20 Hakkapeliitta TRI	L2	112	1,950	48	Winter tyres, Gravel, Asphalt (all ground conditions)
Trelleborg	400/70R20 TH400	L2	106	1,950	38	Earthworks, Green area (all ground conditions)
L 509						
Goodyear	405/70R20 Powerload	L2	55	2,090	22	Sand, Gravel, Asphalt (all ground conditions)
Goodyear	405/70R18 Powerload	L2	0	2,080	- 11	Sand, Gravel, Asphalt (all ground conditions)
Goodyear	365/80R20 Powerload	L2	4	2,040	21	Sand, Gravel, Asphalt (all ground conditions)
Dunlop	15.5/55R18 SP PG7	L2	- 88	2,050	- 53	Sand, Gravel, Asphalt (all ground conditions)
Firestone	365/80R20 Duraforce UT	L3	24	2,050	28	Gravel, Asphalt, Industry (all ground conditions)
Firestone	400/70R20 Duraforce UT	L3	66	2,080	18	Gravel, Asphalt, Industry (all ground conditions)
Firestone	405/70R18 Duraforce UT	L3	36	2,090	- 2	Gravel, Asphalt, Industry (all ground conditions)
Firestone	400/70R20 R8000 UT	L2	43	2,080	18	Earthworks, Green area (all ground conditions)
Michelin	400/70R20 BIBLOAD	L3	40	2,080	13	Gravel, Asphalt, Industry (firm ground conditions)
Michelin	400/70R20 XMCL	L2	56	2,090	19	Earthworks, Green area (all ground conditions)
Mitas	405/70R18 EM-01	L2	0	2,090	0	Gravel, Asphalt (all ground conditions)
Mitas	365/80R20 EM-01	L2	16	2,050	27	Gravel, Asphalt (all ground conditions)
Mitas	405/70R20 EM-01	L2	36	2,090	25	Gravel, Asphalt (all ground conditions)
Nokian	400/70R20 Hakkapeliitta TRI	L2	56	2,080	23	Winter tyres, Gravel, Asphalt (all ground conditions)
Trelleborg	400/70R20 TH400	L2	50	2,080	13	Earthworks, Green area (all ground conditions)

\* The stated values are theoretical and may deviate in practice.

Before operating the vehicle with tyre foam filling or tyre protection chains, please discuss this with the Liebherr-Werk Bischofshofen GmbH.

### **Technical data**

'🔫' Diesel engin	е		
		L 514	L 518
Diesel engine		4045HB551	4045HB551
Design		Water-cooled turbocharged	in-series engine, intercooler
Cylinder inline		4	4
Fuel injection process		Electronic Common Rail hig	h-pressure injection
Output to	kW/HP	76/103	76/103
ISO 9249 ~ SAE J1349	at RPM	2,000	2,000
Rated output to			
ISO 14396/ECE-R.120	kW/HP	76/103	76/103
Nominal speed	at RPM	2,400	2,400
Max. torque to	Nm	420	420
ISO 14396	at RPM	1,400	1,400
Displacement	litres	4.5	4.5
Bore/Stroke	mm	106/127	106/127
Stage V			
Harmful emissions values		According to regulation (EU)	2016/1628
Emission control		SCR technology and closed	diesel particle filter system
Air cleaner system		Dry type filter with main and	l safety element
Electrical system			
Operating voltage	V	12	12
Battery	Ah	100	100
Alternator	V/A	12/120	12/120
Starter	V/kW	12/4.2	12/4.2

#### Driveline

	L 514 Stereo L 518 Stereo	L 514 Speeder L 518 Speeder			
Hydrostatic driveline					
Design	Continuous, swash plate type variable flow pump and variable axial piston motor in closed loop circuit	2-speed automated gearbox, swash plate type variable flow pump and variable axial piston motor in closed loop circuit			
Filtration	Suction return line filter for c	losed circuit			
Control	By travel and inching pedal. The inching pedal makes it possible to control the tractive and thrust forces step- lessly at full engine speed. The Liebherr control lever is used to control forward and reverse travel				
Travel speed range	Speed range 1: 0-8 km/h Speed range A1-2: 0-25 km/h Forward and reverse with tyr Speeds quoted apply with th standard on loader model.				
	L 514 Stereo L 518 Stereo	L 514 Speeder L 518 Speeder			
Service brake	Wear-free service brake	Wear-free service brake			

L 514 / L 518 430 410 390 50 70 60 70 60	(kw)
370         60           350         50           330         40           310         290           270         Torque           250         0utput	Output (kW)
700 900 1,100 1,300 1,500 1,700 1,900 2,100 2,300 2,500 rpm	

	L 514 Stereo L 518 Stereo	L 514 Speeder L 518 Speeder
Service brake	Wear-free service brake due to hydrostatic driveline, applied to all four wheels and additional hydraulically activated drum brake	Wear-free service brake due to hydrostatic driveline, applied to all four wheels and additonal dual-circuit brake system, drum brake and wet multi-disc brake located in the front axle
Parking brake	Negative brake system on the drum brake	Negative brake system in the front axle acting on the wet multi-disc brakes

The braking system meets the requirements of the ISO 3450.

#### Axles

		L 514	L 518
Four-wheel drive			
Front axle		Fixed	
Rear axle		Axle pivot steer	ing, with 5° oscillating angle to each side
Height of obstacles which			
can be driven over	mm	600	600
		with all four wh	eels remaining in contact with the ground
Differentials		Automatic mult	i-disc limited slip differentials with
		45% locking ac	tion in both axles
Reduction gear		Planetary final (	drive in wheel hubs
Track width		1,870 mm with	tyres indicated as standard

### Steering

Design		Stereo steering system, hydraulic servo power steering. Central oscilating frame articulation with damper element in combination with rear-axle pivot steering
Angle of articulation		30° to each side
Angle of oscillation – centre-pivot steering		5° to each side
Max. pressure	bar	180

### Attachment hydraulics

-					
		L 514	L 518		
Design		Gear pump to supply the hydraulic and steering systems (via priority valve)			
Cooling		Hydraulic oil cooling using thermostatically controlled fan			
Filtration		Return line filter in th	e hydraulic reservoir		
Control		load-dependent deliv	, hydraulically operated, with ery rate distribution, 1st and 2nd Inction are electrically, proportional		
Lifting function		Lifting, neutral, lower Float position control detent, automatic hoi	led by Liebherr control lever with		
Tilt function		Tilt back, neutral, dun Automatic bucket reti	•		
Max. flow	l/min.	115	115		
Max. pressure	bar	240	280		

### Attachment

		L 514	L 518			
Geometry		Powerful Z-bar linkage with tilt cylinder, hydraulic quick hitch optional				
Bearings		Sealed				
Cycle time at nominal load		ZK	ZK			
Lifting	S	6.9	6.9			
Dumping	S	3.0	3.0			
Lowering (empty)	S	4.9	4.9			

### Operator's cab

Uperator's cab		
Design		Elastic mounted, noise-proof cab ROPS roll over protection per EN ISO 3471/EN 474-1 FOPS falling objects protection per EN ISO 3449/ EN 474-1, Cat. II Operator's door with 180° opening angle with rigid window, fold-out window on right with 12° gap opener or 180° opening, single-pane safety glass ESG, heated rear window ESG, all windows are tinted. Continuously adjustable steering column
Liebherr operator's seat		5 way adjustable, vibration-damped operator's seat "Standard" (mechanically sprung, adjustable to operator's weight), Liebherr control lever mounted into the operator's seat as standard
Cab heating and ventilation		Fresh / recirculated air mode, cab heating via cooling water, arrangement of the air nozzles ensures quick defrosting and defogging of the windows, electrically heated rear window
Vibration emissions		
Vibrations in the hand/arm	m/s²	≤ 2.5
Vibrations through		
the whole body	m/s²	≤ 0.5

### $\mathfrak{D}$ Sound level

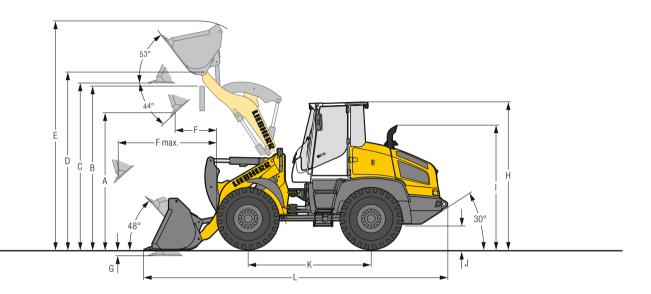
		L 514	L 518
Sound pressure level to ISO 6396			
L <sub>pA</sub> (inside cab)	dB(A)	70	70
Sound power level to 2000/14/EC			
L <sub>WA</sub> (surround noise)	dB(A)	101	101

#### Capacities

		L 514 Stereo	L 514 Speeder	L 518 Stereo	L 518 Speeder
Fuel tank	l	155	155	155	155
DEF tank	l	18	18	18	18
Engine oil					
(inclusive filter change)	l	14	14	14	14
Travel gear / rear axle	l	1	2	1	2
Coolant	l	21	21	21	21
Front axle / differential	l	7.5	7.5	7.5	7.5
Rear axle / differential	l	7.5	7.5	7.5	7.5
Front axle / wheel hubs	l	1.5	1.5	4	4
Rear axle / wheel hubs	l	1.5	1.5	4	4
Hydraulic tank	l	72	72	72	72
Hydraulic system, total	l	115	115	115	115

### **Dimensions**

#### Z-bar linkage



#### Excavation bucket

			L 514		L 518		
		STD	STD	HL	STD	STD	HL
Geometry		ZK	ZK-QH	ZK-QH	ZK	ZK-QH	ZK-QH
Cutting tools		Т	T	T	Т	T	Т
Lift arm length	mm	2,400	2,400	2,645	2,400	2,400	2,645
Bucket capacity according to ISO 7546 **	m <sup>3</sup>	1.5	1.4	1.3	1.7	1.5	1.4
	t/m³	1.8	1.8	1.6	1.8	1.8	1.6
Bucket width / Bucket weight	mm	2,400/620	2,400/590	2,400/540	2,400/655	2,400/565	2,400/590
A Dumping height at max. lift height and 44° discharge	mm	2,915	2,915	3,170	2,875	2,835	3,140
B Dump-over height	mm	3,350	3,370	3,645	3,350	3,370	3,645
C Max. height of bucket bottom	mm	3,490	3,500	3,785	3,485	3,480	3,780
D Max. height of bucket pivot point	mm	3,720	3,720	4,010	3,720	3,720	4,010
E Max. operating height	mm	4,735	4,795	5,020	4,770	4,805	5,085
F Reach at max. lift height and 44° discharge	mm	820	785	860	865	905	860
F max. Max. reach at 44° discharge	mm	1,640	1,630	1,915	1,680	1,725	1,935
G Digging depth	mm	75	70	125	80	70	125
H Height above operator's cab	mm	3,080	3,080	3,080	3,080	3,080	3,080
I Height above exhaust	mm	2,575	2,575	2,575	2,575	2,575	2,575
J Ground clearance	mm	430	430	430	430	430	430
K Wheelbase	mm	2,600	2,600	2,600	2,600	2,600	2,600
L Overall length	mm	6,400	6,360	6,750	6,445	6,500	6,775
Turning circle radius over tyres	mm	4.200	4.200	4.200	4.200	4.200	4.200
Turning circle radius over outside bucket edge	mm	4,510	4,450	4,675	4,560	4,565	4,725
Breakout force (SAE)	kN	73	68	70	80	75	67
Tipping load, straight*	kg	6,280	6,095	5,275	7,160	6,860	5,720
Tipping load, fully articulated *	kg	5,750	5,575	4,825	6,550	6,280	5,230
Operating weight *	kg	8,860	9,070	9,120	9,190	9,320	9,440
Tyre size			17.5R25 L3			17.5R25 L3	

The figures shown include the above tyres, all lubricants, a full fuel tank, the ROPS / FOPS cab and the operator. Different tyres and optional equipment will change the operating weight and tipping load. (Tipping load, fully articulated according to ISO 14397-1)
 \*\* Actual bucket capacity may be approx. 10% larger than the calculation according to ISO 7546 standard. The degree to which the bucket can be filled depends on the material – see page 30.

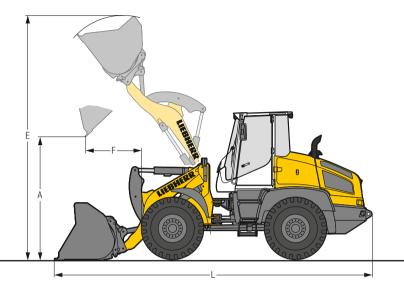
STD = Standard lift arm length HL = High Lift ZK = Z-bar linkage

ZK-QH = Z-bar linkage incl. quick hitch

Т = Welded-on tooth holder with add-on teeth

### **Attachment**

#### Light material bucket



### 🖉 Heavy material density

		LS	514	L 518	
		STD	HL	STD	HL
Geometry		ZK-QH	ZK-QH	ZK-QH	ZK-QH
Cutting tools		BOCE	BOCE	BOCE	BOCE
Bucket capacity	m <sup>3</sup>	2.0	2.0	2.5	2.0
Specific material density	t/m³	1.3	1.0	1.1	1.2
Bucket width	mm	2,500	2,500	2,500	2,500
A Dumping height at max. lift height	mm	2,745	3,020	2,630	3,020
E Max. operating height	mm	4,970	5,265	5,105	5,265
F Reach at maximum lift height	mm	1,010	1,020	1,130	1,020
L Overall length	mm	6,540	6,865	6,730	6,865
Tipping load, straight *	kg	5,680	4,955	6,395	5,370
Tipping load, fully articulated *	kg	5,200	4,535	5,850	4,915
Operating weight *	kg	9,250	9,350	9,610	9,625
Tyre size		17.5R	25 L3	17.5R	25 L3

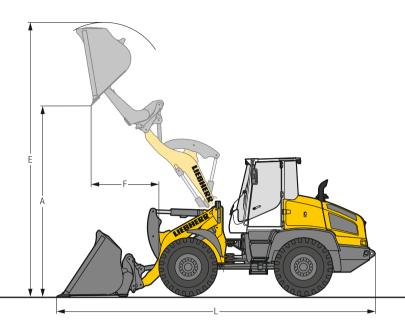
\* The figures shown include the above tyres, all lubricants, a full fuel tank, the ROPS / FOPS cab and the operator.

Different tyres and optional equipment will change the operating weight and tipping load. (Tipping load, fully articulated according to ISO 14397-1)

STD= Standard lift arm lengthHL= High LiftZK-QH= Z-bar linkage incl. quick hitchBOCE= Bolt-on cutting edge

### **Attachment**

#### High-dump bucket



### F Heavy material density

		L 514		L 5	18
		STD	HL	STD	HL
Geometry		ZK-QH	ZK-QH	ZK-QH	ZK-QH
Cutting tools		BOCE	BOCE	BOCE	BOCE
Bucket capacity	m <sup>3</sup>	2.2	1.8	2.5	2.0
Specific material density	t/m³	1.0	1.0	1.0	1.0
Bucket width	mm	2,500	2,200	2,500	2,490
A Dumping height at max. lift height	mm	4,200	4,580	4,200	4,560
E Max. operating height	mm	5,760	6,060	5,850	5,970
F Reach at maximum lift height	mm	1,400	1,470	1,380	1,490
L Overall length	mm	6,965	7,300	6,965	7,240
Tipping load, straight *	kg	4,655	4,150	5,600	4,550
Tipping load, fully articulated *	kg	4,260	3,800	5,120	4,160
Operating weight *	kg	9,985	9,870	10,280	10,050
Tyre size		17.56	R25 L3	17.5R	25 L3

### 上 Light material density

		L 514		L	518
		STD	HL	STD	HL
Geometry		ZK-QH	ZK-QH	ZK-QH	ZK-QH
Cutting tools		BOCE	BOCE	BOCE	BOCE
Bucket capacity	m <sup>3</sup>	3.5	3.0	4.0	3.5
Specific material density	t/m³	0.5	0.5	0.5	0.5
Bucket width	mm	2,700	2,700	2,700	2,700
A Dumping height at max. lift height	mm	4,295	4,410	4,275	4,615
E Max. operating height	mm	6,045	6,115	6,200	6,355
F Reach at maximum lift height	mm	1,540	1,400	1,525	1,560
L Overall length	mm	7,170	7,235	7,170	7,500
Tipping load, straight *	kg	4,455	4,125	5,495	4,230
Tipping load, fully articulated *	kg	4,075	3,770	5,025	3,870
Operating weight *	kg	9,935	9,930	10,445	10,305
Tyre size		17.56	R25 L3	17.56	25 L3

\* The figures shown include the above tyres, all lubricants, a full fuel tank, the ROPS / FOPS cab and the operator. Different tyres and optional equipment will change the operating weight and tipping load. (Tipping load, fully articulated according to ISO 14397-1)

STD = Standard Hubgerüst-Länge

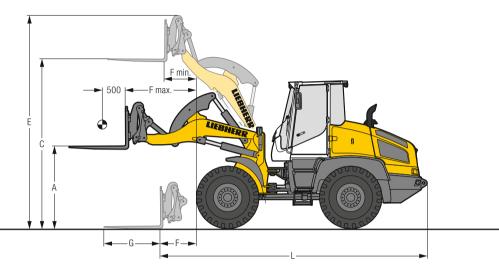
= High Lift HL

ZK-SW = Z-Kinematik inkl. Schnellwechseleinrichtung

USM = Unterschraubmesser



Fork carrier and fork



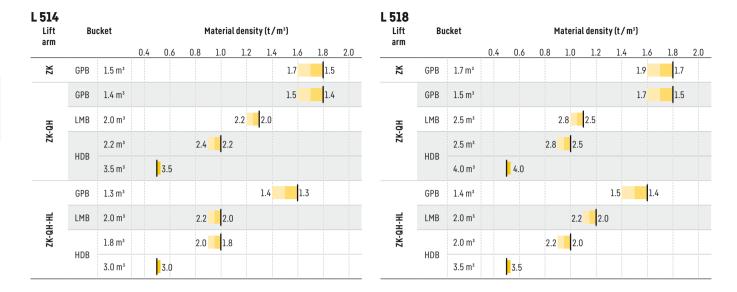
ho FEM III fork carrier and fork

		L 5	514	L 518	
		STD	HL	STD	HL
Geometry		ZK-QH	ZK-QH	ZK-QH	ZK-QH
A Lifting height at max. reach	mm	1,745	1,725	1,745	1,725
C Max. lifting height	mm	3,575	3,865	3,575	3,865
E Max. operating height	mm	4,495	4,785	4,495	4,785
F Reach at loading position	mm	765	1,095	765	1,095
F max. Max. reach	mm	1,460	1,705	1,460	1,705
F min. Reach at max. lifting height	mm	615	645	615	645
G Fork length	mm	1,200	1,200	1,200	1,200
L Length – basic machine	mm	5,640	5,970	5,640	5,970
Tipping load, straight *	kg	4,500	3,980	5,145	4,550
Tipping load, fully articulated *	kg	4,120	3,640	4,700	4,160
Recommended payload for uneven ground =					
60% of tipping load, articulated <sup>1)</sup>	kg	2,475	2,185	2,825	2,495
Recommended payload for smooth surfaces =					
80% of tipping load, articulated <sup>1)</sup>	kg	3,300	2,900	3,765	3,330
Operating weight *	kg	8,930	9,030	9,200	9,300
Tyre size		17.5R	25 L3	17.5R2	25 L3

\* The figures shown include the above tyres, all lubricants, a full fuel tank, the ROPS / FOPS cab and the operator. Different tyres and optional equipment will change the operating weight and tipping load. (Tipping load, fully articulated according to ISO 14397-1) <sup>1)</sup> According to EN 474-3

STD = Standard lift arm length HL = High Lift ZK-QH = Z-bar linkage incl. quick hitch

### **Bucket selection**



#### **Bucket filling factor**



Lift arm		Bucket	
ZK	Z-bar linkage, standard lift arm length	GPB	General purpose bucket (Excavation bucket)
ZK-QH	Z-bar linkage with quick hitch, standard lift arm length	LMB	Light material bucket
ZK-QH-HL	Z-bar linkage with quick hitch, High Lift	HDB	High-dump bucket

#### Bulk material densities and bucket filling factors

		t/m³	%			t/m³	%			t/m³	%
Gravel	moist	1.9	105	Earth	dry	1.3	115	Glass waste	broken	1.4	100
	dry	1.6	105		wet excavated	1.6	110		solid	1.0	100
	crushed stone	1.5	100	Topsoil		1.1	110	Compost	dry	0.8	105
Sand	dry	1.5	105	Basalt		1.95	100		wet	1.0	110
	wet	1.9	110	Granite		1.8	95	Wood chips / Saw	dust	0.5	110
Gravel and Sand	dry	1.7	105	Sandstone		1.6	100	Paper	shredded/loose	0.6	110
	wet	2.0	100	Slate		1.75	100		recovered paper / cardboard	1.0	110
Sand / Clay		1.6	110	Bauxite		1.4	100	Coal	heavy material density	1.2	110
Clay	natural	1.6	110	Limestone		1.6	100		light material density	0.9	110
	dry	1.4	110	Gypsum	broken	1.8	100	Waste	domestic waste	0.5	100
Clay / Gravel	dry	1.4	110	Coke		0.5	110		bulky waste	1.0	100
	wet	1.6	100	Slag	broken	1.8	100				

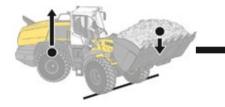
### Tyre types

	Size and tread code		Change of operating weight kg	Width over tyres mm	Change in vertical dimensions * mm	Use
L 514						
Bridgestone	550/65R25 VTS	L3	377	2,470	12	Gravel (all ground conditions)
Goodyear	17.5R25 RL-4K	L4	545	2,370	42	Gravel, Industry, Stone (firm ground conditions)
Goodyear	17.5R25 RL-5K	L5	669	2,370	42	Stone, Scrap, Recycling (firm ground conditions)
Michelin	17.5R25 XLD D2A	L5	354	2,370	37	Stone, Mining spoil (firm ground conditions)
L 518						
Bridgestone	550/65R25 VTS	L3	391	2,470	12	Gravel (all ground conditions)
Goodyear	17.5R25 RL-4K	L4	559	2,370	42	Gravel, Industry, Stone (firm ground conditions)
Goodyear	17.5R25 RL-5K	L5	683	2,370	42	Stone, Scrap, Recycling (firm ground conditions)
Michelin	17.5R25 XLD D2A	L5	368	2,370	37	Stone, Mining spoil (firm ground conditions)
L514/L518						
Bridgestone	17.5R25 VJT	L3	91	2,360	18	Bulk material (firm ground conditions)
Bridgestone	17.5R25 VUT	L2	- 47	2,360	4	Gravel, Earthworks, Clay (all ground conditions)
Goodyear	17.5R25 RT-3B	L3	165	2,380	21	Gravel (all ground conditions)
Goodyear	17.5R25 TL-3A+	L3	233	2,380	23	Sand, Gravel, Earthworks, Clay (all ground conditions)
Michelin	17.5R25 XHA	L3	0	2,370	0	Sand, Gravel (all ground conditions)
Michelin	17.5R25 XHA2	L3	- 43	2,380	1	Sand, Gravel (all ground conditions)
Nokian	17.5R25 Hakkapeliitta Loader	L2	40	2,370	10	Winter tyres, Gravel, Asphalt (all ground conditions)

\* The stated values are theoretical and may deviate in practice.

Before operating the vehicle with tyre foam filling or tyre protection chains, please discuss this with the Liebherr-Werk Bischofshofen GmbH.

### **Tipping load**



What is tipping load?

Load at centre of gravity of working equipment, so that the wheel loader just begins to tip over the front axle. This is the most unfavourable static-load position for the wheel loader. Lifting arms horizontal, wheel loader fully articulated at centre pivot.



#### Pay load.

The pay load must not exceed 50 % of the tipping load when articulated.

This is equivalent to a static stability-margin factor of 2.0.



Bucket capacity. The bucket volume is determined from the pay load.

Pay load =	Tipping load, articulated2
Bucket capacity =	Pay load (t) Specific bulk weight of material (t/m³)

### The Liebherr wheel loaders

Wheel loader							
		L 504 Compact	L 506 Compact	L 507 Stereo	L 508 Compact	L 509 Stereo	L 514 Stereo
Tipping load	kg	3.000	3.500	3.750	3.900	4.430	5.750
Bucket capacity	m <sup>3</sup>	0,7	0,8	0,9	1,0	1,2	1,5
Operating weight	kg	4.600	4.970	5.550	5.700	6.390	8.860
Engine output	kW/HP	34/46	47,5/64	50/68	47,5/64	54/73	76/103

Wheel loader						<b>NOT</b>
		L 518 Stereo	L 526	L 538	L 546	L 550 XPower®
Tipping load	kg	6,550	8,730	9,650	11,010	12,500
Bucket capacity	m <sup>3</sup>	1.7	2.2	2.6	3.0	3.4
Operating weight	kg	9,190	13,170	14,520	15,410	18,550
Engine output	kW/HP	76/103	116/158	129/175	138/188	163/222

Wheel loader			<b>NOR</b>	<b>NOT</b>	NOTO	
		L 556 XPower®	L 566 XPower®	L 576 XPower®	L 580 XPower®	L 586 XPower®
Tipping load	kg	13,750	15,900	17,600	19,200	21,600
Bucket capacity	m <sup>3</sup>	3.7	4.2	4.7	5.2	6.0
Operating weight	kg	19,600	23,900	25,700	27,650	32,600
Engine output	kW/HP	183/249	203/276	218/296	233/317	263/358
						02.22

### Equipment

Basic wheel loader	L 507	L 509	L 514	L 518
Crash protection, rear	-	-	+	+
Connection for electrical equipment 7-pole	+	+	+	+
Automatic central lubrication system	+	+	+	+
Battery main switch (lockable)	•	٠	•	٠
Tool kit	•	٠	٠	٠
Diesel particle filter	•	٠	-	-
Ride control	+	+	+	+
Parking brake	•	٠	•	٠
Fluff trap for radiator	-	-	+	+
Complete drive shaft protection	-	-	+	+
Speed limitation 20 km/h as a factory preset	•	٠	+	+
Speed limitation adjustable on key	+	+	+	+
DEF tank	-	-	•	٠
Pre-heat system for cold starting	•	٠	•	٠
Rear license panel light	+	+	+	+
Combined inching-braking system	•	٠	•	٠
Fuel pre-filter	•	٠	٠	٠
Fuel pre-filter with pre-heating	-	-	+	+
Large-mesh radiator	-	-	+	+
Cooling water pre-heating 220 V	+	+	+	+
Multi-disc limited slip differentials in both axles	•	٠	•	٠
Liebherr biodegredable hydraulic oil	+	+	+	+
Reversible fan drive	+	+	+	+
Guard for headlights	+	+	+	+
SCR technology incl. diesel particle filter	-	-	•	٠
Special paint	+	+	+	+
Speeder version	+	+	+	+
Auxiliary heater (Additional heating with engine preheating)	+	+	+	+
Power socket rear (13-pole, 12V)	+	+	+	+
Lockable doors and engine hood	•	٠	•	٠
Load lashing lugs	•	٠	•	٠
Air pre-cleaner	+	+	+	+
Tractive force adjustment	+	+	٠	٠
Towing hitch	•	٠	•	٠

Equipment	L 507	L 509	L 514	L 518
Working hydraulics lockout	•	•	٠	•
Automatic hoist kick-out	+	+	+	+
Automatic bucket return	+	+	•	•
Fork carrier and pallet forks	+	+	+	+
High-Flow hydraulic	+	+	-	-
High-dump bucket	+	+	+	+
Lift arm Z-bar linkage	•	•	•	•
Lift arm Z-bar linkage High Lift	-	+	+	+
Hydraulic connections rear	+	+	+	+
Hydraulic quick hitch	•	•	+	+
Hydraulic quick hitch LIKUFIX	+	+	-	-
Tilt cylinder protection	+	+	+	+
Loading buckets incl. a range of cutting tools	+	+	+	+
Light material bucket	+	+	+	+
Load holding valves	+	+	+	+
Float position	•	•	٠	•
Control lever lock	+	+	+	+
Telescopic wheel loader				
(Further information can be found in the brochure "L 509 Tele")	-	+	-	-
Preparation for hydraulic quick hitch LIKUFIX				
(quick hitch without LIKUFIX block)	+	+	-	-
st electro-hydraulic, proportional additional function	+	+	+	+
1st and 2nd electro-hydraulic, proportional additional function	+	+	+	+
Weighing device	-	-	+	+

### Equipment

Operator's cab	L 507	L 509	L 514	L 518
Storage compartment	•	•	٠	•
Storage box	•	٠	•	•
Adaptive working lighting	-	-	+	+
Exterior mirror, tiltable	•	•	٠	•
Exterior mirror, tiltable and heatable	+	+	+	+
Fold-out window right 180°	•	٠	•	•
Operating hour meter (integrated in display unit)	•	•	٠	•
Display with tilting and height adjustment function	•	•	٠	•
Electronical theft protection with code	+	+	+	+
Electronical theft protection with key	+	+	+	+
Operator seat "Comfort" – air sprung with seat heating	+	+	+	+
Operator seat "Standard" – mechanically sprung	•	٠	٠	•
Particle filter F5	•	•	٠	•
Fire extinguisher in cab 2 kg	+	+	+	+
Cup holder	•	•	٠	•
Inching device hand operated	+	+	+	+
Rear window heated electrically	•	•	٠	•
Floor mat	•	٠	٠	•
Clothes hook	•	•	٠	•
Air conditioning system	+	+	+	+
3 way continuously adjustable steering column (height-adjustable, tilting, folding)	+	+	+	+
Steering column folding	+	+		
Steering column fixed		•	-	-
LiDAT (Liebherr data transfer system)	+	+	+	+
Liebherr control lever with mini-joystick for 1st and 2nd hydraulic,				
proportional additional function moving with operator's seat	+	+	+	+
Liebherr control lever moving with operator's seat (incl. travel direction)				
Emergency exit	•	•	•	•
Preparation for radio installation	+	+	+	+
Radio Liebherr "Comfort" (USB / AUX / BLUETOOTH / handsfree set)	+	+	+	+
Radio Liebherr "Standard" (USB / AUX)	+	+	+	+
Naulo Liebheil - Stalluala (USD/ AUA)	-	ΙŤ	Ŧ	Ŧ

Operator's cab	L 507	L 509	L 514	L 518
Interior rear-view mirror	•	•	•	٠
Amber beacon LED	+	+	+	+
Soundproof ROPS / FOPS cab	•	•	•	٠
Wipe system front/rear	•	•	•	٠
Headlights rear, single design, halogen / LED	+	+	+	+
Headlights rear, double design, LED	+	+	+	+
Headlights front, single design, halogen	•	•	•	٠
Headlights front, single design, LED	+	+	+	+
Headlights front, double design, LED	+	+	+	+
Sliding window left	+	+	+	+
Windscreen guard	+	+	+	+
Sunblind front/rear	+	+	+	+
Power socket 12 V	•	•	•	٠
First aid kit	+	+	+	+
Hot-water heater with defroster and recirculated air mode	•	•	•	٠
Wide angle mirror	+	+	+	+

Safety	L 507	L 509	L 514	L 518
Active personnel detection at the rear	-	-	+	+
Country-specific versions	+	+	+	+
Back-up alarm acoustical / visual	+	+	+	+
Rear space monitoring with camera (integrated in display unit)	+	+	+	+

•=	Stan	dard
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+ = Option

- = not available

Here you can download our wheel loader brochures:



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